Safety Data Sheet

Copyright,2026, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	10-2682-2	**Version Number:**	10.00
Issue Date:	04/02/2026	**Supersedes Date:**	08/08/2021

This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Adhesive 2214 Hi-Temp New Formula Gray

Product Identification Numbers
62-3491-2830-6 62-3491-8530-6

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

1.3. Supplier's details
ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number
+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1A.
Chronic Aquatic Toxicity: Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark |Health Hazard |Environment |

Pictograms



Hazard Statements:

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P273	Avoid release to the environment.
P280E	Wear protective gloves.
P281	Use personal protective equipment as required.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical attention.
P333 + P313	If skin irritation or rash occurs: Get medical attention.

Disposal:

P501	Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Aluminum Pigments	7429-90-5	30 - 60
Epoxy Resin 1	25068-38-6	30 - 60
Epoxy Resin 2	28064-14-4	1 - 10
Amorphous Silica	67762-90-7	1 - 5
Calcium Carbonate	471-34-1	1 - 5
Nickel Salt	15751-00-5	< 2.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Particulates not Otherwise Classified (PNOC), Inhalable particulate	471-34-1	Malaysia OELs	TWA (proposed)(respirable particles)(8 hours):3 mg/m3;TWA (proposed)(Inhalable particulate)(8 hours):10 mg/m3	
Aluminum metal and insoluble compounds, respirable fraction	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Aluminum Pigments	7429-90-5	Malaysia OELs	TWA(as dust)(8 hours):10 mg/m3;TWA(Al, welding fume)(8 hours):5 mg/m3;TWA(as Al pyrophoric powder)(8 hours):5 mg/m3	
Particulates not Otherwise Classified (PNOC), Inhalable particulate	7429-90-5	Malaysia OELs	TWA (proposed)(respirable particles)(8 hours):3 mg/m3;TWA (proposed)(Inhalable particulate)(8 hours):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Color	Gray
Odor	Mild Epoxy
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	>=260 ºC
Flash Point	>=248.9 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapor Pressure	*Not Applicable*
Relative Vapor Density	*Not Applicable*
Density	1.5 g/ml
Relative Density	1.5 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*

Kinematic Viscosity	533,333 mm2/sec
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0 % [*Test Method:*calculated per CARB title 2]
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.5. Incompatible materials
Strong oxidizing agents
Strong acids
Strong bases
Amines

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Pigments	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Pigments	Ingestion		LD50 estimated to be > 5,000 mg/kg
Aluminum Pigments	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
Epoxy Resin 1	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin 1	Ingestion	Rat	LD50 > 1,000 mg/kg
Epoxy Resin 2	Dermal	Rabbit	LD50 > 6,000 mg/kg
Epoxy Resin 2	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Epoxy Resin 2	Ingestion	Rat	LD50 > 4,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Pigments	Rabbit	No significant irritation
Epoxy Resin 1	Rabbit	Mild irritant
Epoxy Resin 2	Rabbit	Minimal irritation
Amorphous Silica	Rabbit	No significant irritation
Calcium Carbonate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Pigments	Rabbit	No significant irritation
Epoxy Resin 1	Rabbit	Moderate irritant
Epoxy Resin 2	Rabbit	Mild irritant
Amorphous Silica	Rabbit	No significant irritation
Calcium Carbonate	Rabbit	No significant irritation

Sensitization:

Skin Sensitization

Name	Species	Value
Aluminum Pigments	Guinea pig	Not classified
Epoxy Resin 1	Human and animal	Sensitizing
Epoxy Resin 2	Human and animal	Sensitizing
Amorphous Silica	Human and animal	Not classified
Nickel Salt	similar compounds	Sensitizing

Respiratory Sensitization

Name	Species	Value
Aluminum Pigments	Human	Not classified
Epoxy Resin 1	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Pigments	In Vitro	Not mutagenic
Epoxy Resin 1	In vivo	Not mutagenic
Epoxy Resin 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin 2	In Vitro	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin 1	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Nickel Salt	Not Specified	similar compounds	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration

Epoxy Resin 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Calcium Carbonate	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin 1	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium Carbonate	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Pigments	Inhalation	nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Pigments	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Epoxy Resin 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin 1	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Amorphous Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

Amorphous Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Calcium Carbonate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Aluminum Pigments	7429-90-5	Brown trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum Pigments	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum Pigments	7429-90-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum Pigments	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Epoxy Resin 1	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin 1	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin 1	25068-38-6	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin 1	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin 1	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin 1	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Epoxy Resin 2	28064-14-4	Green algae	Analogous Compound	72 hours	EbC50	1.8 mg/l
Epoxy Resin 2	28064-14-4	Rainbow Trout	Analogous Compound	96 hours	LC50	2 mg/l
Epoxy Resin 2	28064-14-4	Water flea	Analogous Compound	48 hours	EC50	1.6 mg/l
Epoxy Resin 2	28064-14-4	Water flea	Analogous Compound	21 days	NOEC	0.3 mg/l
Epoxy Resin 2	28064-14-4	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
Amorphous Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Calcium Carbonate	471-34-1	Rainbow Trout	Experimental	96 hours	LC50	>100 mg/l
Calcium Carbonate	471-34-1	Water flea	Experimental	48 hours	EC50	>100 mg/l
Calcium Carbonate	471-34-1	Green algae	Experimental	72 hours	EC10	100 mg/l

Nickel Salt	15751-00-5	Activated sludge	Analogous Compound	30 minutes	EC50	>1,000 mg/l
Nickel Salt	15751-00-5	Bacteria	Analogous Compound	17 hours	EC50	1,175 mg/l
Nickel Salt	15751-00-5	Common Carp	Experimental	96 hours	LC50	12 mg/l
Nickel Salt	15751-00-5	Green algae	Experimental	96 hours	EC50	0.06 mg/l
Nickel Salt	15751-00-5	Water flea	Experimental	48 hours	EC50	0.12 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Aluminum Pigments	7429-90-5	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Epoxy Resin 1	25068-38-6	Estimated Biodegradation	28 days	Biological Oxygen Demand	5 %BOD/COD	OECD 301F - Manometric Respiro
Epoxy Resin 1	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Epoxy Resin 2	28064-14-4	Analogous Compound Biodegradation	28 days	Carbon dioxide evolution	16 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
Epoxy Resin 2	28064-14-4	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Amorphous Silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Nickel Salt	15751-00-5	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Aluminum Pigments	7429-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Epoxy Resin 1	25068-38-6	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	3.242	
Epoxy Resin 2	28064-14-4	Analogous Compound Bioconcentration		Log of Octanol/H2O part. coeff	3.6	OECD 117 log Kow HPLC method
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Nickel Salt	15751-00-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN3077
Proper Shipping Name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical Name: None assigned.
Hazard Class/Division:9
Subsidiary Risk: None assigned.
Packing Group:III
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Air Transport (IATA)

UN Number:UN3077
Proper Shipping Name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical Name: None assigned.
Hazard Class/Division:9
Subsidiary Risk: None assigned.
Packing Group:III
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my