



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive Film AF 32

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural Adhesive Film

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The eye damage/irritation classification is not applied due to the nature of this product (adhesive film).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	500-005-2	15 - 40
methenamine	100-97-0	202-905-8	1 - 5
phenol	108-95-2	203-632-7	0.1 - 1.5
N-cyclohexylbenzothiazole-2- sulphenamide	95-33-0	202-411-2	< 1

HAZARD STATEMENTS:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Acrylonitrile - butadiene polymer	(CAS-No.) 9003-18-3	40 - 70	Substance not classified as hazardous
Formaldehyde, oligomeric reaction products with phenol	(CAS-No.) 9003-35-4 (EC-No.) 500-005-2	15 - 40	Skin Sens. 1, H317
zinc oxide	(CAS-No.) 1314-13-2 (EC-No.) 215-222-5	1 - 5	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
methenamine	(CAS-No.) 100-97-0 (EC-No.) 202-905-8	1 - 5	Flam. Sol. 2, H228 Skin Sens. 1B, H317
phenol	(CAS-No.) 108-95-2 (EC-No.) 203-632-7	0.1 - 1.5	Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 Skin Corr. 1B, H314 Muta. 2, H341 STOT RE 2, H373 Aquatic Chronic 2, H411
N-cyclohexylbenzothiazole-2-sulphenamide	(CAS-No.) 95-33-0 (EC-No.) 202-411-2	< 1	Skin Sens. 1, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=10

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
phenol	(CAS-No.) 108-95-2 (EC-No.) 203-632-7	(C >= 3%) Skin Corr. 1B, H314 (1% <= C < 3%) Skin Irrit. 2, H315 (1% <= C < 3%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
formaldehyde	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Ammonia	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
phenol	108-95-2	UK HSE	TWA:7.8 mg/m ³ (2 ppm);STEL:16 mg/m ³ (4 ppm)	SKIN
DUST, INERT OR NUISANCE	1314-13-2	UK HSE	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Chemical Protective glove of any material type	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Film
Colour	Tan
Odor	Odourless
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	No flash point
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	<i>Not applicable.</i>
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	<i>No data available.</i>
Relative density	<i>No data available.</i>
Relative Vapour Density	<i>Not applicable.</i>

Particle Characteristics*Not applicable.***9.2. Other information****9.2.2 Other safety characteristics****EU Volatile Organic Compounds***No data available.***Evaporation rate***Not applicable.***Percent volatile**

Nil

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Amines.

10.6 Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May

cause additional health effects (see below).

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Hematopoietic effects: Signs/symptoms may include generalised weakness, fatigue and alterations in numbers of circulating blood cells. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Prolonged or repeated exposure may cause target organ effects:

Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Hematopoietic effects: Signs/symptoms may include generalised weakness, fatigue and alterations in numbers of circulating blood cells. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Ingestion	Rat	LD50 > 2,900 mg/kg
methenamine	Dermal	Rat	LD50 > 2,000 mg/kg
methenamine	Ingestion	Rat	LD50 9,200 mg/kg
zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
zinc oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg

phenol	Inhalation-Vapour		LC50 estimated to be 2 - 10 mg/l
phenol	Dermal	Rat	LD50 670 mg/kg
phenol	Ingestion	Rat	LD50 340 mg/kg
N-cyclohexylbenzothiazole-2- sulphenamide	Dermal	Rabbit	LD50 > 7,940 mg/kg
N-cyclohexylbenzothiazole-2- sulphenamide	Ingestion	Rat	LD50 5,300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Mild irritant
methenamine	Rabbit	No significant irritation
zinc oxide	Human and animal	No significant irritation
phenol	Rat	Corrosive
N-cyclohexylbenzothiazole-2- sulphenamide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Moderate irritant
methenamine	Rabbit	No significant irritation
zinc oxide	Rabbit	Mild irritant
phenol	Rabbit	Corrosive
N-cyclohexylbenzothiazole-2- sulphenamide	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Sensitising
methenamine	Multiple animal species	Sensitising
zinc oxide	Guinea pig	Not classified
phenol	Guinea pig	Not classified
N-cyclohexylbenzothiazole-2- sulphenamide	Human	Sensitising

Respiratory Sensitisation

Name	Species	Value
Formaldehyde, oligomeric reaction products with phenol	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
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methenamine	In vivo	Not mutagenic
methenamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
phenol	In Vitro	Some positive data exist, but the data are not sufficient for classification
phenol	In vivo	Some positive data exist, but the data are not sufficient for classification
N-cyclohexylbenzothiazole-2- sulphenamido	In vivo	Not mutagenic
N-cyclohexylbenzothiazole-2- sulphenamido	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
methenamine	Ingestion	Multiple animal species	Not carcinogenic
methenamine	Dermal	Human	Some positive data exist, but the data are not sufficient for classification
methenamine	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
phenol	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
phenol	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
N-cyclohexylbenzothiazole-2- sulphenamido	Ingestion	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methenamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	3 generation
methenamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,500 mg/kg/day	3 generation
methenamine	Ingestion	Not classified for development	Dog	NOAEL 15 mg/kg/day	during gestation
zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	prematuring & during gestation
phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
phenol	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	during organogenesis
N-cyclohexylbenzothiazole-2- sulphenamido	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
methenamine	Ingestion	Human	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
phenol	Dermal	hematopoietic system	Causes damage to organs	Rat	LOAEL 108 mg/kg	not available
phenol	Dermal	heart nervous system kidney and/or bladder	Causes damage to organs	Rat	LOAEL 107 mg/kg	24 hours
phenol	Dermal	liver	Not classified	Human	NOAEL Not available	not available
phenol	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	NOAEL Not available	not available
phenol	Ingestion	kidney and/or bladder	Causes damage to organs	Rat	NOAEL 120 mg/kg/day	not applicable
phenol	Ingestion	respiratory system	Causes damage to organs	Human	NOAEL not available	poisoning and/or abuse
phenol	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 224 mg/kg	not applicable
phenol	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
zinc oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
phenol	Dermal	nervous system	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 260 mg/kg/day	18 days
phenol	Inhalation	heart liver kidney and/or bladder respiratory system	Causes damage to organs through prolonged or repeated exposure	Guinea pig	LOAEL 0.1 mg/l	41 days
phenol	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Multiple animal species	LOAEL 0.1 mg/l	14 days
phenol	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
phenol	Inhalation	immune system	Not classified	Rat	NOAEL 0.1 mg/l	2 weeks
phenol	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	14 days
phenol	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Mouse	LOAEL 1.8 mg/kg/day	28 days
phenol	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 308 mg/kg/day	13 weeks
phenol	Ingestion	liver	Not classified	Rat	NOAEL 40 mg/kg/day	14 days
phenol	Ingestion	respiratory system	Not classified	Rat	LOAEL 40 mg/kg/day	14 days
phenol	Ingestion	immune system	Not classified	Mouse	NOAEL 1.8 mg/kg/day	28 days
phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 120 mg/kg/day	14 days
phenol	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Multiple animal	NOAEL 1,204	103 weeks

				species	mg/kg/day	
N-cyclohexylbenzothiazole-2-sulphenamide	Dermal	skin hematopoietic system	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	21 days
N-cyclohexylbenzothiazole-2-sulphenamide	Inhalation	hematopoietic system immune system respiratory system eyes kidney and/or bladder	Not classified	Rat	NOAEL 0.048 mg/l	29 days
N-cyclohexylbenzothiazole-2-sulphenamide	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 800 mg/kg/day	28 days
N-cyclohexylbenzothiazole-2-sulphenamide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N-cyclohexylbenzothiazole-2-sulphenamide	Ingestion	heart endocrine system gastrointestinal tract immune system nervous system	Not classified	Rat	NOAEL 800 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Acrylonitrile - butadiene polymer	9003-18-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	N/A	Data not available or insufficient for classification	N/A	N/A	n/a
methenamine	100-97-0	Bluegill	Experimental	96 hours	LC50	41,000 mg/l
methenamine	100-97-0	Water flea	Experimental	48 hours	LC50	36,000 mg/l
zinc oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
zinc oxide	1314-13-2	Green algae	Estimated	72 hours	EC50	0.052 mg/l
zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l

zinc oxide	1314-13-2	Green algae	Estimated	72 hours	NOEC	0.006 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
phenol	108-95-2	Bacteria	Experimental	24 hours	IC50	21 mg/l
phenol	108-95-2	Green algae	Experimental	96 hours	EC50	61.1 mg/l
phenol	108-95-2	Rainbow trout	Experimental	96 hours	LC50	8.9 mg/l
phenol	108-95-2	Water flea	Experimental	48 hours	EC50	3.1 mg/l
phenol	108-95-2	Fish	Experimental	60 days	NOEC	0.077 mg/l
phenol	108-95-2	Water flea	Experimental	16 days	NOEC	0.16 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Green algae	Experimental	72 hours	ErC50	0.15 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Medaka	Experimental	96 hours	LC50	2.1 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Water flea	Experimental	48 hours	EC50	0.79 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Green algae	Experimental	72 days	NOEC	0.008 mg/l
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Water flea	Experimental	21 days	NOEC	0.058 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Acrylonitrile - butadiene polymer	9003-18-3	Data not available - insufficient	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Biodegradation	28 days	BOD	3 %BOD/ThOD	
methenamine	100-97-0	Experimental Hydrolysis		Hydrolytic half-life	13.8 hours (t 1/2)	
zinc oxide	1314-13-2	Data not available - insufficient	N/A	N/A	N/A	N/A
phenol	108-95-2	Experimental Biodegradation	100 hours	BOD	62 %BOD/ThOD	OECD 301C - MITI test (I)
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	EC C.4.F. MITI Test
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	12.5 hours (t 1/2)	similar to OECD 111

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Bioconcentration		Bioaccumulation factor	2.57	
methenamine	100-97-0	Experimental Bioconcentration		Log Kow	-2.18	
zinc oxide	1314-13-2	Experimental BCF - Fish	56 days	Bioaccumulation factor	≤217	OECD305-Bioconcentration
phenol	108-95-2	Experimental Bioconcentration		Log Kow	1.47	
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Modeled Bioconcentration		Bioaccumulation factor	66.1	Catalogic™
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Experimental Bioconcentration		Log Kow	5	OECD 117 log Kow HPLC method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Experimental Mobility in Soil	Koc	637 l/kg	OECD 121 Estim. of Koc by HPLC
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	Modeled Mobility in Soil	Koc	2,200 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC OXIDE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC OXIDE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC OXIDE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity****Ingredient****CAS Nbr****Classification****Regulation**

phenol

108-95-2

Gr. 3: Not classifiable

International Agency
for Research on Cancer

Regulation UK regulation 2023/63 (marketing and use of explosive precursors and poisons)

This product contains a regulated substance according to UK legislation 1972/66: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. Please see UK Regulation 2023/63 for further details. Acquisition, introduction, possession or use of this product by the general public is restricted by UK Regulation 1972/66.

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
N-cyclohexylbenzothiazole-2-sulphenamide	95-33-0	100	200
phenol	108-95-2	50	200
zinc oxide	1314-13-2	100	200

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information**List of relevant H statements**

H228	Flammable solid.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H331	Toxic if inhaled.
H341	Suspected of causing genetic defects.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was added.
GB Section 02: Other hazards phrase information was added.
GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.
GB Section 04: Information on toxicological effects information was added.
GB Section 12: Classification Warning information was added.
GB Section 15: Carcinogenicity information information was added.
GB Section 15: Chemical Safety Assessment information was added.
GBSDS Section 14 Transport in bulk - Main Heading information was added.
GBSDS Section 14 UN Number information was added.
Section 1: E-mail address information was modified.
Section 1: Product identification numbers information was deleted.
Section 01: SAP Material Numbers information was deleted.
CLP: Ingredient table information was deleted.
Section 2: Other hazards phrase information was deleted.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 03: SCL table information was added.
Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.
Section 04: Information on toxicological effects information was deleted.
Section 6: Accidental release personal information information was modified.
Section 7: Conditions safe storage information was modified.
Section 8: Appropriate Engineering controls information information was modified.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Particle Characteristics N/A information was added.
Section 9: Vapour density value information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was deleted.
Section 11: GB Classification disclaimer information was added.
Section 11: GB No endocrine disruptor information available warning information was added.
Section 11: Germ Cell Mutagenicity Table information was modified.
Lactation Table information was added.
Section 11: No endocrine disruptor information available warning information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.
Section 12: 12.6. Other adverse effects information was added.
Section 12: 12.7. Other adverse effects information was deleted.
Section 12: Classification Warning information was deleted.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Prints No Data if Adverse effects information is not present information was deleted.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: No endocrine disruptor information available warning information was deleted.
Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.

Section 14 UN Number information was deleted.

Section 15: Chemical Safety Assessment information was deleted.

Section 15: Seveso Hazard Category Text information was added.

Section 15: Seveso Hazard Category Text information was deleted.

Section 15: Seveso Substance Text information was added.

Section 15: Seveso Substance Text information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

Section 16: Web address information was added.

Section 16: Web address information was deleted.

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3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.