Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Adhesion Promoter 4298UV

Product Identification Numbers
70-0706-9725-8

7000002017

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Automotive - Industrial/Professional use

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
cyclohexane	110-82-7	203-806-2	30 - 60
Reaction mass of ethylbenzene and xylene		905-588-0	15 - 40
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	222-217-1	< 1
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	< 1
maleic anhydride	108-31-6	203-571-6	< 0.02

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system | sensory organs.
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P331	Do NOT induce vomiting.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H304	May be fatal if swallowed and enters airways.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P331	Do NOT induce vomiting.

2% of the mixture consists of components of unknown acute oral toxicity.
2% of the mixture consists of components of unknown acute dermal toxicity.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
cyclohexane	(CAS-No.) 110-82-7 (EC-No.) 203-806-2	30 - 60	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Reaction mass of ethylbenzene and xylene	(EC-No.) 905-588-0	15 - 40	Acute Tox. 4, H332 Acute Tox. 4, H312 Aquatic Chronic 3, H412 Flam. Liq. 3, H226 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Eye Irrit. 2, H319

			STOT SE 3, H335 STOT RE 2, H373
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6	5 - 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319
Acrylate polymer	Trade Secret	1 - 5	Substance not classified as hazardous
2,5-Furandione, reaction products with polypropylene, chlorinated	(CAS-No.) 68609-36-9	1 - 5	Substance not classified as hazardous
ethyl acetate	(CAS-No.) 141-78-6 (EC-No.) 205-500-4	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	(CAS-No.) 3388-04-3 (EC-No.) 222-217-1	< 1	Aquatic Chronic 3, H412 Skin Sens. 1, H317
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	< 1	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	< 1	Flam. Liq. 2, H225 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 STOT SE 1, H370
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 0.3	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
chlorobenzene	(CAS-No.) 108-90-7 (EC-No.) 203-628-5	< 0.15	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Aquatic Chronic 2, H411 Aquatic Acute 1, H400,M=1
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	< 0.02	EUH071 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6	(C >= 50%) Eye Irrit. 2, H319
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	(C >= 0.001%) Skin Sens. 1A, H317
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	(C >= 10%) STOT SE 1, H370 (3% =< C < 10%) STOT SE 2, H371

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
formaldehyde	During combustion.

Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators…) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
maleic anhydride	108-31-6	UK HSE	TWA: 1 mg/m³; STEL: 3 mg/m³	Respiratory Sensitizer
toluene	108-88-3	UK HSE	TWA: 191 mg/m³ (50 ppm); STEL: 384 mg/m³ (100 ppm)	SKIN
chlorobenzene	108-90-7	UK HSE	TWA:4.7 mg/m3(1 ppm);STEL:14 mg/m3(3 ppm)	SKIN
cyclohexane	110-82-7	UK HSE	TWA:350 mg/m³(100 ppm);STEL:1050 mg/m³(300 ppm)	
ethyl acetate	141-78-6	UK HSE	TWA:734 mg/m3(200 ppm);STEL:1468 mg/m3(400 ppm)	
ethanol	64-17-5	UK HSE	TWA:1920 mg/m³(1000 ppm)	
methanol	67-56-1	UK HSE	TWA:266 mg/m3(200 ppm);STEL:333 mg/m3(250 ppm)	SKIN

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
chlorobenzene	108-90-7	UK EH40 BMGVs	4-Chlorocatechol	Creatinine in urine	EOS	5 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EOS: End of shift.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	>.3	> 4 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136
Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Colour	Yellow
Odor	Strong Solvent
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	73.1 ºC [*Test Method:*Tested per ASTM protocol] [*Details:*@760mmHg]
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	approximately 1 %
Flammable Limits(UEL)	11 %
Flash point	1.1 ºC [*Test Method:*Setaflash]
Autoignition temperature	260 ºC [*Test Method:*Estimated]

Decomposition temperature	*No data available.*
pH	approximately 5.5 Units not available or not applicable. [*Test Method:*Tested per ASTM protocol] [*Details:*@23°C]
Kinematic Viscosity	3.4 mm²/sec [@ 40 ºC]
Water solubility	approximately 10 %
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	11,092.4 Pa [@ 20 ºC] [*Test Method:*Tested per ASTM protocol]
Density	0.8 kg/l
Relative density	0.82 [*Ref Std:*WATER=1]
Relative Vapour Density	1.7 [*Test Method:*Estimated] [*Ref Std:*AIR=1]
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	approximately 6.4 [*Ref Std:*XYLENE=1] [*Details:*Calculated]
Molecular weight	*No data available.*
Percent volatile	95.2 % [*Details:*Calculated]

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
May be harmful in contact with skin. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value

Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Reaction mass of ethylbenzene and xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Reaction mass of ethylbenzene and xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
Reaction mass of ethylbenzene and xylene	Ingestion	Rat	LD50 3,523 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 124.7 mg/l
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
ethyl acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
ethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 70.5 mg/l
ethyl acetate	Ingestion	Rat	LD50 5,620 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Dermal	Guinea pig	LD50 > 1,000 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Ingestion	Rat	LD50 > 3,200 mg/kg
methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Dermal	Rabbit	LD50 6,700 mg/kg
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Inhalation-Vapour (4 hours)	Rat	LC50 > 7 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Ingestion	Rat	LD50 13,100 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
chlorobenzene	Dermal	Rabbit	LD50 2,212 mg/kg
chlorobenzene	Inhalation-Vapour (4 hours)	Rat	LC50 16.7 mg/l
chlorobenzene	Ingestion	Rat	LD50 1,419 mg/kg
maleic anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
maleic anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
cyclohexane	Rabbit	Mild irritant
Reaction mass of ethylbenzene and xylene	Rabbit	Mild irritant
ethanol	Rabbit	No significant irritation
ethyl acetate	Rabbit	Minimal irritation
2,5-Furandione, reaction products with polypropylene, chlorinated	Guinea pig	No significant irritation

methanol	Rabbit	Mild irritant
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Rabbit	Minimal irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
toluene	Rabbit	Irritant
chlorobenzene	Rabbit	Irritant
maleic anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
cyclohexane	Rabbit	Mild irritant
Reaction mass of ethylbenzene and xylene	Rabbit	Mild irritant
ethanol	Rabbit	Severe irritant
ethyl acetate	Rabbit	Mild irritant
2,5-Furandione, reaction products with polypropylene, chlorinated	Professional judgement	Mild irritant
methanol	Rabbit	Moderate irritant
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
toluene	Rabbit	Moderate irritant
chlorobenzene	Rabbit	Mild irritant
maleic anhydride	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
ethanol	Human	Not classified
ethyl acetate	Guinea pig	Not classified
methanol	Guinea pig	Not classified
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	similar compounds	Sensitising
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
toluene	Guinea pig	Not classified
chlorobenzene	Multiple animal species	Not classified
maleic anhydride	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified
maleic anhydride	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
cyclohexane	In Vitro	Not mutagenic
cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification

Reaction mass of ethylbenzene and xylene	In Vitro	Not mutagenic
Reaction mass of ethylbenzene and xylene	In vivo	Not mutagenic
ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
ethyl acetate	In Vitro	Not mutagenic
ethyl acetate	In vivo	Not mutagenic
methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In vivo	Some positive data exist, but the data are not sufficient for classification
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic
chlorobenzene	In Vitro	Not mutagenic
maleic anhydride	In vivo	Not mutagenic
maleic anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Reaction mass of ethylbenzene and xylene	Dermal	Rat	Not carcinogenic
Reaction mass of ethylbenzene and xylene	Ingestion	Multiple animal species	Not carcinogenic
Reaction mass of ethylbenzene and xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
ethanol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
methanol	Inhalation	Multiple animal species	Not carcinogenic
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
chlorobenzene	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Reaction mass of ethylbenzene and xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure

Reaction mass of ethylbenzene and xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Reaction mass of ethylbenzene and xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Ingestion	Not classified for development	Rabbit	NOAEL 0.27 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
chlorobenzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.07 mg/l	2 generation
chlorobenzene	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during organogenesis
chlorobenzene	Inhalation	Not classified for development	Rat	NOAEL 2.07 mg/l	2 generation
chlorobenzene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.07 mg/l	2 generation
maleic anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
Reaction mass of ethylbenzene and xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Human and	NOAEL Not available	

			classification	animal		
cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Reaction mass of ethylbenzene and xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Reaction mass of ethylbenzene and xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
ethanol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
ethyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ethyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
chlorobenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
chlorobenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

maleic anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Reaction mass of ethylbenzene and xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Reaction mass of ethylbenzene and xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Reaction mass of ethylbenzene and xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Inhalation	heart | endocrine system | gastrointestinal tract | hematopoietic system | muscles | kidney and/or bladder | respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Reaction mass of ethylbenzene and xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Reaction mass of ethylbenzene and xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Reaction mass of ethylbenzene and xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Reaction mass of ethylbenzene and xylene	Ingestion	heart | skin | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ethanol	Inhalation	hematopoietic system | immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
ethyl acetate	Inhalation	endocrine system | liver | nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
ethyl acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
ethyl acetate	Ingestion	hematopoietic	Not classified	Rat	NOAEL	90 days

		system | liver | kidney and/or bladder			3,600 mg/kg/day	
methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
methanol	Ingestion	liver | nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
toluene	Inhalation	auditory system | nervous system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart | liver | kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
chlorobenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.69 mg/l	2 generation
chlorobenzene	Inhalation	liver	Not classified	Rat	NOAEL 2.1 mg/l	2 generation
chlorobenzene	Inhalation	blood	Not classified	Rat	NOAEL 0.35 mg/l	24 weeks
chlorobenzene	Ingestion	bone marrow	Some positive data exist, but the data are not sufficient for	Rat	NOAEL 250 mg/kg/day	13 weeks

			classification			
chlorobenzene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 188 mg/kg/day	192 days
chlorobenzene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	13 weeks
chlorobenzene	Ingestion	immune system	Not classified	Rat	NOAEL 750 mg/kg/day	13 weeks
maleic anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
maleic anhydride	Inhalation	endocrine system | hematopoietic system | nervous system | kidney and/or bladder | heart | liver | eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
maleic anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
maleic anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
maleic anhydride	Ingestion	heart | nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
maleic anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
maleic anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
maleic anhydride	Ingestion	skin | endocrine system | immune system | eyes | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
cyclohexane	Aspiration hazard
Reaction mass of ethylbenzene and xylene	Aspiration hazard
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l

cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Green algae	Analogous Compound	73 hours	ErC50	4.36 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Rainbow trout	Analogous Compound	96 hours	LC50	2.6 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Water flea	Analogous Compound	48 hours	EC50	3.82 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Green algae	Analogous Compound	73 hours	NOEC	0.44 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Rainbow trout	Analogous Compound	56 days	NOEC	1.3 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Water flea	Analogous Compound	7 days	NOEC	0.96 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Activated sludge	Analogous Compound	30 minutes	EC50	>198 mg/l
Reaction mass of ethylbenzene and xylene	905-588-0	Redworm	Analogous Compound	56 days	NOEC	42.6 mg/kg (Dry Weight)
Reaction mass of ethylbenzene and xylene	905-588-0	Soil microbes	Analogous Compound	28 days	EC50	>1,000 mg/kg (Dry Weight)
ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
ethanol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Acrylate polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
ethyl acetate	141-78-6	Bacteria	Experimental	18 hours	EC10	2,900 mg/l
ethyl acetate	141-78-6	Fish	Experimental	96 hours	LC50	212.5 mg/l
ethyl acetate	141-78-6	Invertebrate	Experimental	48 hours	EC50	165 mg/l
ethyl acetate	141-78-6	Green algae	Experimental	72 hours	NOEC	>100 mg/l
ethyl acetate	141-78-6	Water flea	Experimental	21 days	NOEC	2.4 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Activated sludge	Estimated	30 minutes	IC50	>100 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	EC50	280 mg/l

2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Rainbow trout	Estimated	96 hours	LC50	180 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Water flea	Estimated	48 hours	EC50	20 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	NOEC	1 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
methanol	67-56-1	Bay mussel	Experimental	96 hours	LC50	15,900 mg/l
methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	ErC50	22,000 mg/l
methanol	67-56-1	Sediment organism	Experimental	96 hours	LC50	54,890 mg/l
methanol	67-56-1	Water flea	Experimental	48 hours	LC50	3,289 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	NOEC	9.96 mg/l
methanol	67-56-1	Medaka	Experimental	8.33 days	NOEC	158,000 mg/l
methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
methanol	67-56-1	Barley	Experimental	14 days	EC50	15,492 mg/kg (Dry Weight)
methanol	67-56-1	Redworm	Experimental	63 days	EC50	26,646 mg/kg (Dry Weight)
methanol	67-56-1	Springtail	Experimental	28 days	EC50	5,683 mg/kg (Dry Weight)
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l

toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
chlorobenzene	108-90-7	Bluegill	Experimental	96 hours	LC50	4.5 mg/l
chlorobenzene	108-90-7	Green algae	Experimental	72 hours	ErC50	11.4 mg/l
chlorobenzene	108-90-7	Midge	Experimental	96 hours	NOEC	0.7 mg/l
chlorobenzene	108-90-7	Water flea	Experimental	48 hours	EC50	0.59 mg/l
chlorobenzene	108-90-7	Green algae	Experimental	72 hours	ErC10	5.8 mg/l
chlorobenzene	108-90-7	Medaka	Experimental	43 days	NOEC	0.247 mg/l
chlorobenzene	108-90-7	Water flea	Experimental	8 days	NOEC	0.084 mg/l
chlorobenzene	108-90-7	Bacteria	Experimental	24 hours	IC50	0.71 mg/l
chlorobenzene	108-90-7	Lettuce	Experimental	14 days	EC50	>1,000 mg/kg (Dry Weight)
maleic anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l
maleic anhydride	108-31-6	Rainbow trout	Experimental	96 hours	LC50	75 mg/l
maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC50	74.4 mg/l
maleic anhydride	108-31-6	Water flea	Hydrolysis Product	48 hours	EC50	93.8 mg/l
maleic anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC10	11.8 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 %BOD/ThOD	OECD 301F - Manometric respirometry
cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.3 days (t 1/2)	
Reaction mass of ethylbenzene and xylene	905-588-0	Analogous Compound Biodegradation	28 days	BOD	94 %BOD/ThOD	OECD 301F - Manometric respirometry
ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 %BOD/ThOD	OECD 301C - MITI test (I)
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Acrylate polymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A

ethyl acetate	141-78-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
ethyl acetate	141-78-6	Experimental Photolysis		Photolytic half-life (in air)	20.0 days (t 1/2)	
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Biodegradation	28 days	BOD	28 %BOD/ThOD	OECD 301D - Closed bottle test
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
methanol	67-56-1	Experimental Biodegradation	3 days	Percent degraded	91 %degraded	
methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)
methanol	67-56-1	Experimental Photolysis		Photolytic half-life (in air)	35 days (t 1/2)	
methanol	67-56-1	Experimental Soil Metabolism Aerobic	5 days	CO2 evolution	53.4 %CO2 evolution/THCO2 evolution	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
chlorobenzene	108-90-7	Experimental Biodegradation	28 days	BOD	15 %BOD/ThOD	OECD 301F - Manometric respirometry
chlorobenzene	108-90-7	Experimental Photolysis		Photolytic half-life (in air)	42 days (t 1/2)	
chlorobenzene	108-90-7	Experimental Biodegradation		Half-life (t 1/2)	46.2 days (t 1/2)	
maleic anhydride	108-31-6	Hydrolysis product Biodegradation	25 days	CO2 evolution	>90 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
maleic anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	0.37 minutes (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	129	OECD305-Bioconcentration
cyclohexane	110-82-7	Experimental Bioconcentration		Log Kow	3.44	
Reaction mass of ethylbenzene and xylene	905-588-0	Analogous Compound BCF - Fish	56 days	Bioaccumulation factor	<=25.9	
Reaction mass of ethylbenzene and xylene	905-588-0	Analogous Compound Bioconcentration		Log Kow	3.2	
ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylate polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

ethyl acetate	141-78-6	Experimental Bioconcentration		Log Kow	0.68	
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Bioconcentration		Bioaccumulation factor	2.3	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
methanol	67-56-1	Experimental BCF - Fish	3 days	Bioaccumulation factor	<4.5	
methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
chlorobenzene	108-90-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	39.6	OECD305-Bioconcentration
chlorobenzene	108-90-7	Experimental Bioconcentration		Log Kow	2.84	
maleic anhydride	108-31-6	Experimental Bioconcentration		Log Kow	-2.61	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
cyclohexane	110-82-7	Modeled Mobility in Soil	Koc	970 l/kg	Episuite™
Reaction mass of ethylbenzene and xylene	905-588-0	Analogous Compound Mobility in Soil	Koc	537 l/kg	
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Mobility in Soil	Koc	20 l/kg	Episuite™
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
methanol	67-56-1	Experimental Mobility in Soil	Koc	0.13 l/kg	
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	
chlorobenzene	108-90-7	Experimental Mobility in Soil	Koc	140 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated

& disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

070104* Other organic solvents, washing liquids and mother liquors

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN1993	UN1993	UN1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	CAS Nbr
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3
cyclohexane	110-82-7
methanol	67-56-1
toluene	108-88-3

Restriction status: listed in UK REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200

P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply
Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
methanol	67-56-1	500	5000

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH071	Corrosive to the respiratory tract.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system | sensory organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.