Safety Data Sheet

Copyright,2026, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	09-2094-2	**Version Number:**	13.00
Issue Date:	11/05/26	**Supersedes Date:**	06/25/25

SECTION 1: Identification

1.1. Product identifier
3M™ Hi-Strength 90 Bulk Adhesive, Clear

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-4479-7536-8		62-4479-8532-6	
62-4479-9532-5			

7100004706, 7000000922, 7010299389

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols

Flame |Exclamation mark |

Pictograms



Hazard Statements
Highly flammable liquid and vapor.

Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary statements

Prevention:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use explosion-proof electrical, ventilating and lighting equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Avoid breathing vapor or spray.
Wash exposed skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves, eye protection, and face protection.

Response:
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Acetone	67-64-1	15 - 40 Trade Secret *
Cyclohexane	110-82-7	10 - 30 Trade Secret *
Pentane	109-66-0	10 - 30 Trade Secret *
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	31393-98-3	5 - 20
Non-Volatile Components	Trade Secret*	2 - 15

Cyclopentane	287-92-3	< 1.2
Isopentane	78-78-4	< 1.2
Benzene	71-43-2	< 0.1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Methane	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion
Ketones	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	

Pentane, all isomers	109-66-0	ACGIH	TWA:1000 ppm	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Cyclopentane	287-92-3	ACGIH	TWA:1000 ppm	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human carcin
Acetone	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
Benzene	71-43-2	ACGIH	TWA:0.02 ppm	A1: Confirmed human carcin., Danger of cutaneous absorption
Benzene	71-43-2	OSHA	TWA:1 ppm;TWA:10 ppm;STEL:5 ppm;CEIL:25 ppm	29 CFR 1910.1028
Pentane, all isomers	78-78-4	ACGIH	TWA:1000 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Half facepiece or full facepiece supplied-air respirator
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Light Yellow
Odor	Mild Solvent
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	36 ºC
Flash Point	-40 ºF [*Test Method:*Closed Cup]
Evaporation rate	28 [*Ref Std:*ETHER=1]
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	1.6 % volume
Flammable Limits(UEL)	9.4 % volume
Vapor Pressure	<=500 mmHg [@ 18.5 ºC]
Relative Vapor Density	>=1 [*Ref Std:*AIR=1]
Density	0.77 g/ml
Relative Density	0.77 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	195 mm2/sec
Hazardous Air Pollutants	0 % weight [*Test Method:*Calculated]
Molecular weight	*No Data Available*
Volatile Organic Compounds	<=608 g/l [*Details:*EU VOC content]
Percent volatile	70 - 80 % weight
VOC Less H2O & Exempt Solvents	<=531 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Solids Content	20 - 30 %
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Benzene	71-43-2	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Benzene	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg

Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	Rat	LD50 > 2,000 mg/kg
Non-Volatile Components	Ingestion	similar compounds	LD50 estimated to be > 5,000 mg/kg
Non-Volatile Components	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Isopentane	Dermal	Rabbit	LD50 3,000 mg/kg
Isopentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
Isopentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Cyclopentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 25.3 mg/l
Cyclopentane	Ingestion	Rat	LD50 > 5,000 mg/kg
Cyclopentane	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Benzene	Dermal	Multiple animal species	LD50 > 8,260 mg/kg
Benzene	Inhalation-Vapor (4 hours)	Rat	LC50 43.8 mg/l
Benzene	Ingestion	Rat	LD50 5,970 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acetone	Mouse	Minimal irritation
Pentane	Rabbit	Minimal irritation
Cyclohexane	Rabbit	Mild irritant
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	In vitro data	No significant irritation
Non-Volatile Components	similar compounds	No significant irritation
Isopentane	Rabbit	Minimal irritation
Cyclopentane	Rabbit	No significant irritation
Benzene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Acetone	Rabbit	Severe irritant
Pentane	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	In vitro data	No significant irritation
Non-Volatile Components	Professional judgement	No significant irritation
Isopentane	Rabbit	Mild irritant
Cyclopentane	Rabbit	Mild irritant
Benzene	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Pentane	Guinea pig	Not classified
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Multiple animal species	Not classified
Non-Volatile Components	similar compounds	Not classified
Isopentane	Guinea pig	Not classified
Cyclopentane	similar compounds	Not classified
Benzene	Multiple animal species	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	In Vitro	Not mutagenic
Non-Volatile Components	In Vitro	Not mutagenic
Isopentane	In vivo	Not mutagenic
Isopentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cyclopentane	In vivo	Not mutagenic
Cyclopentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzene	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Acetone	Not Specified	Multiple animal species	Not carcinogenic
Benzene	Dermal	Mouse	Carcinogenic
Benzene	Ingestion	Multiple animal species	Carcinogenic
Benzene	Inhalation	Human	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Isopentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Isopentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Benzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.96 mg/l	premating into lactation
Benzene	Inhalation	Not classified for development	Rat	NOAEL 0.032 mg/l	during organogenesis
Benzene	Ingestion	Toxic to male reproduction	Rat	LOAEL 50 mg/kg/day	90 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Isopentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Isopentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Isopentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
Isopentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Cyclopentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Cyclopentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Benzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not Available	
Benzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not Available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Inhalation	liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks

Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Acetone	Ingestion	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	skin	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	endocrine system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	liver	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	immune system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	muscles	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	nervous system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	eyes	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	heart	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 331 mg/kg/day	90 days

6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane						
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	liver	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	nervous system	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	eyes	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Bicyclo[3.1.1]Hept-2-ene,2,6,6-Trimethyl-,Polymer with 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Isopentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Isopentane	Inhalation	heart	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	skin	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	endocrine system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	liver	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	immune system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	muscles	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	nervous system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	eyes	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Inhalation	respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Isopentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Cyclopentane	Inhalation	liver	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks

Cyclopentane	Inhalation	heart	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	skin	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	endocrine system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	immune system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	muscles	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	nervous system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	eyes	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	respiratory system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Inhalation	vascular system	Not classified	Rat	NOAEL 20.2 mg/l	13 weeks
Cyclopentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL 800 mg/kg/day	8 weeks
Cyclopentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	4 weeks
Benzene	Inhalation	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Human and animal	NOAEL Not Available	
Benzene	Inhalation	heart	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	liver	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	immune system	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	muscles	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	nervous system	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	eyes	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 25 mg/kg/day	90 days
Benzene	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days

Benzene	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Benzene	Ingestion	respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Pentane	Aspiration hazard
Cyclohexane	Aspiration hazard
Isopentane	Aspiration hazard
Cyclopentane	Aspiration hazard
Benzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Cyclohexane	110-82-7	Trade Secret 10 - 30

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 4 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	09-2094-2	**Version Number:**	13.00
Issue Date:	11/05/26	**Supersedes Date:**	06/25/25

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com