Safety Data Sheet

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Issue Date:	10/29/26	**Supersedes Date:**	09/18/26

SECTION 1: Identification

1.1. Product identifier
3M™ Hi-Strength 94 ET Cylinder Spray Adhesive, Clear

Product Identification Numbers
62-4871-8030-9, 62-4871-8032-5, 62-4871-8150-5, 62-4871-8300-6
7000144615, 7100037711, 7010329907

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Chemicals Under Pressure: Category 1.
Serious Eye Damage/Irritation: Category 2B.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Gas cylinder |Exclamation mark |

Pictograms



Hazard Statements
Extremely flammable chemical under pressure: May explode if heated.

Causes eye irritation.
May cause drowsiness or dizziness.
May cause respiratory irritation.

Precautionary statements

Prevention:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Avoid breathing vapor or spray.
Wash exposed skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.

Response:
IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.
Stop leak if safe to do so.
In case of leakage, eliminate all ignition sources.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Protect from sunlight.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Acetate	79-20-9	60 - 80 Trade Secret *
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Trade Secret*	20 - 30
Hexamethyldisiloxane	107-46-0	5 - 10
Nitrogen	7727-37-9	<= 3

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Methane	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Ketones	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are

unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Nitrogen	7727-37-9	ACGIH	Limit value not established:	simple asphyxiant
Methyl Acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	
Methyl Acetate	79-20-9	OSHA	TWA:610 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid cylinder
Color	Light Yellow
Odor	Mild Solvent
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*Not Applicable*
Boiling Point	140 ºF
Flash Point	< 8 ºF [*Test Method:*Closed Cup]
Evaporation rate	> 1 [*Details:*>1]
Flammability	Not Applicable
Flammable Limits(LEL)	3.1 %
Flammable Limits(UEL)	16 %
Vapor Pressure	240 psi [@ 70 ºF]
Relative Vapor Density	1 [*Ref Std:*AIR=1]
Density	0.945 g/ml
Relative Density	0.945 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*
Hazardous Air Pollutants	<=0.07 % weight [*Test Method:*Calculated]

Molecular weight	*No Data Available*
VOC Less H2O & Exempt Solvents	<=80 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Solids Content	20 - 30 % weight

Particle Characteristics *Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Prolonged or repeated exposure may cause: Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
Methyl Acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Dermal	Rat	LD50 > 2,000 mg/kg
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Ingestion	Rat	LD50 > 2,000 mg/kg
Hexamethyldisiloxane	Dermal	Rabbit	LD50 12,160 mg/kg
Hexamethyldisiloxane	Inhalation-Vapor (4 hours)	Rat	LC50 106 mg/l
Hexamethyldisiloxane	Ingestion	Rat	LD50 > 12,200 mg/kg
Nitrogen	Dermal		LD50 estimated to be > 5,000 mg/kg
Nitrogen	Inhalation-Gas		LC50 estimated to be > 50,000 ppm
Nitrogen	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	No significant irritation
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Rabbit	No significant irritation
Hexamethyldisiloxane	Rabbit	No significant irritation
Nitrogen	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	Moderate irritant
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Rabbit	Mild irritant
Hexamethyldisiloxane	Rabbit	Mild irritant
Nitrogen	Professional judgement	No significant irritation

Skin Sensitization

Name	Species	Value

Methyl Acetate	Human	Not classified
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Multiple animal species	Not classified
Hexamethyldisiloxane	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl Acetate	In Vitro	Not mutagenic
Methyl Acetate	In vivo	Not mutagenic
Hexamethyldisiloxane	In Vitro	Not mutagenic
Hexamethyldisiloxane	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Hexamethyldisiloxane	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Non-Hazardous Components (NJTS Reg. No. 04499600-6848)	Ingestion	Not classified for development	Rat	NOAEL 266 mg/kg/day	during gestation
Hexamethyldisiloxane	Inhalation	Not classified for female reproduction	Rabbit	NOAEL 33 mg/l	2 generation
Hexamethyldisiloxane	Inhalation	Not classified for male reproduction	Rabbit	NOAEL 33 mg/l	2 generation
Hexamethyldisiloxane	Inhalation	Not classified for development	Multiple animal species	NOAEL 19.9 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	blindness	Not classified		NOAEL Not available	
Methyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl Acetate	Inhalation	endocrine system	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Methyl Acetate	Inhalation	hematopoietic	Not classified	Rat	NOAEL 6.1	28 days

		system			mg/l	
Methyl Acetate	Inhalation	liver	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Methyl Acetate	Inhalation	immune system	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Methyl Acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Hexamethyldisiloxane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
Hexamethyldisiloxane	Dermal	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
Hexamethyldisiloxane	Dermal	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
Hexamethyldisiloxane	Dermal	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
Hexamethyldisiloxane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
Hexamethyldisiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 1.3 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	heart	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	endocrine system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	liver	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	immune system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	nervous system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	eyes	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	respiratory system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 640 mg/kg/day	4 weeks
Hexamethyldisiloxane	Ingestion	liver	Not classified	Rat	NOAEL 640 mg/kg/day	4 weeks
Hexamethyldisiloxane	Ingestion	immune system	Not classified	Rat	NOAEL 640 mg/kg/day	4 weeks
Hexamethyldisiloxane	Ingestion	nervous system	Not classified	Rat	NOAEL 640 mg/kg/day	4 weeks
Hexamethyldisiloxane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 640 mg/kg/day	4 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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