



## Safety Data Sheet

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<b>Revision date:</b>	08/09/2025	<b>Supersedes date:</b>	19/11/2024
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M Scotch-Weld™ Structural Adhesive Primer EC-1945 B/A

#### Product Identification Numbers

62-2628-6401-0

7000021286

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Primer

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:**

07-5032-3, 07-5036-4

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Acute Toxicity, Category 4 - Acute Tox. 4; H302  
Acute Toxicity, Category 4 - Acute Tox. 4; H332  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Carcinogenicity, Category 1B - Carc. 1B; H350  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

### 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### SIGNAL WORD

DANGER.

#### Symbols

GHS02 (Flame) | GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



#### Contains:

ethylbenzene; toluene; n-butyl acetate; xylene; calcium chromate; N-(3-(Trimethoxysilyl)propyl)ethylenediamine; propan-2-ol; butan-1-ol; butanone; 2,4,6-tris(dimethylaminomethyl)phenol

#### HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H302 + H332	Harmful if swallowed or if inhaled.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.

H373	May cause damage to organs through prolonged or repeated exposure: nervous system   respiratory system   sensory organs.
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H410 Very toxic to aquatic life with long lasting effects.

## PRECAUTIONARY STATEMENTS

### Prevention:

P201 Obtain special instructions before use.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261A Avoid breathing vapours.  
P280B Wear protective gloves and eye/face protection.

### Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTRE or doctor/physician.

## SUPPLEMENTAL INFORMATION:

### Supplemental Hazard Statements:

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

### Supplemental Precautionary Statements:

Restricted to professional users.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

### Revision information:

Kit: Component document group number(s) information was modified.

Section 1: E-mail address information was modified.

Label: CLP Precautionary - Prevention information was modified.



## Safety Data Sheet

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<b>Document group:</b>	07-5032-3	<b>Version number:</b>	17.01
<b>Revision date:</b>	20/08/2025	<b>Supersedes date:</b>	28/07/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Structural Adhesive Primer EC-1945 B/A, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Accelerator for 2-Part Primer

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The aspiration hazard classification is not required due to the product's viscosity.

##### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Acute Toxicity, Category 4 - Acute Tox. 4; H332  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
 Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

**2.2. Label elements**

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain**

**SIGNAL WORD**

DANGER.

**Symbols**

GHS02 (Flame) |GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

**Pictograms**



Ingredient	CAS Nbr	EC No.	% by Wt
xylene	1330-20-7	215-535-7	20 - 50
propan-2-ol	67-63-0	200-661-7	15 - 45
butanone	78-93-3	201-159-0	15 - 40
ethylbenzene	100-41-4	202-849-4	<= 10
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	217-164-6	<= 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	< 3
toluene	108-88-3	203-625-9	<= 1

**HAZARD STATEMENTS:**

H225	Highly flammable liquid and vapour.
H332	Harmful if inhaled.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system   sensory organs.
H412	Harmful to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS**

**Prevention:**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P280B	Wear protective gloves and eye/face protection.

**Response:**

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTRE or doctor/physician.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients**

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
xylene	(CAS-No.) 1330-20-7 (EC-No.) 215-535-7	20 - 50	Flam. Liq. 3, H226 Acute Tox. 4, H332 Acute Tox. 4, H312 Skin Irrit. 2, H315 Nota C Asp. Tox. 1, H304 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 3, H412
propan-2-ol	(CAS-No.) 67-63-0 (EC-No.) 200-661-7	15 - 45	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
butanone	(CAS-No.) 78-93-3 (EC-No.) 201-159-0	15 - 40	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
ethylbenzene	(CAS-No.) 100-41-4 (EC-No.) 202-849-4	<= 10	Flam. Liq. 2, H225 Acute Tox. 4, H332 Asp. Tox. 1, H304 STOT RE 2, H373 Aquatic Chronic 3, H412
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	(CAS-No.) 1760-24-3 (EC-No.) 217-164-6	<= 5	Acute Tox. 4, H332 Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	< 3	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	<= 1	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315

			Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
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Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## **SECTION 4: First aid measures**

### **4.1. Description of first aid measures**

#### **Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

### **4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Harmful if inhaled. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

### **5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### **5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

### **Hazardous Decomposition or By-Products**

#### **Substance**

Carbon monoxide  
 Carbon dioxide.  
 Irritant vapours or gases.

#### **Condition**

During combustion.  
 During combustion.  
 During combustion.

### **5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure

demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

### **6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### **7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

### **7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
ethylbenzene	100-41-4	UK HSE	TWA:441 mg/m <sup>3</sup> (100 ppm);STEL:552 mg/m <sup>3</sup> (125 ppm)	SKIN
toluene	108-88-3	UK HSE	TWA: 191 mg/m <sup>3</sup> (50 ppm); STEL: 384 mg/m <sup>3</sup> (100 ppm)	SKIN
xylene	1330-20-7	UK HSE	TWA:220 mg/m <sup>3</sup> (50 ppm);STEL:441 mg/m <sup>3</sup> (100 ppm)	SKIN
propan-2-ol	67-63-0	UK HSE	TWA:999 mg/m <sup>3</sup> (400 ppm);STEL:1250 mg/m <sup>3</sup> (500 ppm)	
butanone	78-93-3	UK HSE	TWA: 600 mg/m <sup>3</sup> (200 ppm); STEL: 899 mg/m <sup>3</sup> (300 ppm)	SKIN

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	
butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

##### Applicable Norms/Standards

Use eye/face protection conforming to EN 166

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*  
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:  
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*  
Use a respirator conforming to EN 140 or EN 136: filter type A

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Yellow
Odor	Sharp Solvent
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>=80 °C
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	0.9 % volume
Flammable Limits(UEL)	12.1 % volume
Flash point	-8.9 °C [Test Method:Closed Cup] [Details:MEK]
Autoignition temperature	>=404 °C [Details:MEK]
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	21 mm <sup>2</sup> /sec
Water solubility	Appreciable
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	<=12,132.3 Pa [@ 25 °C ]
Density	0.84 g/ml
Relative density	0.84 [Ref Std: WATER=1]
Relative Vapour Density	>=2.1 [Ref Std: AIR=1]

**Particle Characteristics***Not applicable.***9.2. Other information****9.2.2 Other safety characteristics**

**EU Volatile Organic Compounds**  
**Evaporation rate**  
**Molecular weight**  
**Percent volatile**

*No data available.*  
*No data available.*  
*No data available.*  
*No data available.*

**SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.4 Conditions to avoid**

Heat.  
 Sparks and/or flames.

**10.5 Incompatible materials**

Not determined

**10.6 Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.****Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation**

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

**Skin contact**

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.  
 Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion**

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Prolonged or repeated exposure may cause target organ effects:**

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
propan-2-ol	Dermal	Rabbit	LD50 12,870 mg/kg
propan-2-ol	Inhalation-Vapour (4 hours)	Rat	LC50 72.6 mg/l
propan-2-ol	Ingestion	Rat	LD50 4,710 mg/kg
xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
xylene	Ingestion	Rat	LD50 3,523 mg/kg
butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
butanone	Inhalation-Vapour (4	Rat	LC50 34.5 mg/l

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	hours)		
butanone	Ingestion	Rat	LD50 2,737 mg/kg
ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
ethylbenzene	Inhalation-Vapour (4 hours)	Rat	LC50 17.4 mg/l
ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 >1.49, <2.44 mg/l
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Ingestion	Rat	LD50 1,897 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
propan-2-ol	Multiple animal species	No significant irritation
xylene	Rabbit	Mild irritant
butanone	Rabbit	Minimal irritation
ethylbenzene	Rabbit	Mild irritant
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Rabbit	Mild irritant
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
toluene	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
propan-2-ol	Rabbit	Severe irritant
xylene	Rabbit	Mild irritant
butanone	Rabbit	Severe irritant
ethylbenzene	Rabbit	Moderate irritant
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Rabbit	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
toluene	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
propan-2-ol	Guinea pig	Not classified
ethylbenzene	Human	Not classified
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Multiple animal species	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
toluene	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
propan-2-ol	In Vitro	Not mutagenic
propan-2-ol	In vivo	Not mutagenic
xylene	In Vitro	Not mutagenic
xylene	In vivo	Not mutagenic
butanone	In Vitro	Not mutagenic
ethylbenzene	In vivo	Not mutagenic
ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	In Vitro	Not mutagenic
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	In vivo	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
propan-2-ol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
xylene	Dermal	Rat	Not carcinogenic
xylene	Ingestion	Multiple animal species	Not carcinogenic
xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
butanone	Inhalation	Human	Not carcinogenic
ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
propan-2-ol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
propan-2-ol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
propan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
propan-2-ol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation

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N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	premating into lactation
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	28 days
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during gestation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

**Lactation**

Name	Route	Species	Value
xylene	Ingestion	Mouse	Not classified for effects on or via lactation

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
propan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
propan-2-ol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
propan-2-ol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
propan-2-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

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				nt		
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
propan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
propan-2-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
propan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

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		hematopoietic system   immune system   nervous system   respiratory system				
butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
butanone	Inhalation	liver   kidney and/or bladder   heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
ethylbenzene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.9 mg/l	13 weeks
ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Dermal	skin   endocrine system   hematopoietic system   kidney and/or bladder	Not classified	Rat	NOAEL 1,545 mg/kg/day	11 days
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Inhalation	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.015 mg/l	90 days
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Inhalation	hematopoietic system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 0.044 mg/l	90 days
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Ingestion	hematopoietic system   nervous system	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)	Ingestion	heart   endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

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phenol		hematopoietic system   liver   muscles   nervous system   kidney and/or bladder   respiratory system   vascular system   auditory system   skin   gastrointestinal tract   bone, teeth, nails, and/or hair   immune system   eyes				
toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
xylene	Aspiration hazard
ethylbenzene	Aspiration hazard
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

<b>Material</b>	<b>CAS #</b>	<b>Organism</b>	<b>Type</b>	<b>Exposure</b>	<b>Test endpoint</b>	<b>Test result</b>
xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
xylene	1330-20-7	Green algae	Estimated	72 hours	EC50	4.36 mg/l
xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
xylene	1330-20-7	Green algae	Estimated	72 hours	NOEC	0.44 mg/l
xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
propan-2-ol	67-63-0	Bacteria	Experimental	16 hours	LOEC	1,050 mg/l
propan-2-ol	67-63-0	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
propan-2-ol	67-63-0	Invertebrate	Experimental	24 hours	LC50	>10,000 mg/l
propan-2-ol	67-63-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
propan-2-ol	67-63-0	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
propan-2-ol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
propan-2-ol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l
butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
butanone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
ethylbenzene	100-41-4	Green algae	Experimental	96 hours	EC50	3.6 mg/l
ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l

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N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Bacteria	Experimental	16 hours	EC50	67 mg/l
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Fathead minnow	Experimental	96 hours	LC50	168 mg/l
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Green algae	Experimental	72 hours	ErC50	8.8 mg/l
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Water flea	Experimental	48 hours	EC50	81 mg/l
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Green algae	Experimental	72 hours	NOEC	3.1 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
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xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 %BOD/ThOD	OECD 301F - Manometric respirometry
xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
propan-2-ol	67-63-0	Experimental Biodegradation	14 days	BOD	86 %BOD/ThOD	OECD 301C - MITI test (I)
butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301D - Closed bottle test
ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	ISO 14593 Inorg C Headspace
ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	39 %removal of DOC	EC C.4.A. DOC Die-Away Test
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	1.5 minutes (t 1/2)	
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
xylene	1330-20-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	25.9	
propan-2-ol	67-63-0	Experimental Bioconcentration		Log Kow	0.05	
butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.3	OECD 117 log Kow HPLC method
ethylbenzene	100-41-4	Experimental BCF - Fish	42 days	Bioaccumulation factor	1	
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN1993	UN1993	UN1993
<b>14.2 UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S.(ISOPROPANOL; METHYL ETHYL KETONE)	FLAMMABLE LIQUID, N.O.S.(ISOPROPANOL; METHYL ETHYL KETONE)	FLAMMABLE LIQUID, N.O.S.(ISOPROPANOL; METHYL ETHYL KETONE)
<b>14.3 Transport hazard class(es)</b>	3	3	3
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification</b>	F1	Not applicable.	Not applicable.

<b>Code</b>			
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
xylene	1330-20-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
toluene	108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
P5c FLAMMABLE LIQUIDS*	5000	50000

\*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply  
Seveso named dangerous substances, Annex 1, Part 2  
None

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information**

**List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system   sensory organs.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

Section 8: Personal Protection - Skin/body information information was deleted.

Section 11: Target Organs - Repeated Table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

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<b>Revision date:</b>	28/04/2026	<b>Supersedes date:</b>	08/01/2026

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Structural Adhesive Primer EC-1945 B/A, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Primer

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

Aspiration hazard classification does not apply due to the kinematic viscosity of the product.

##### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Acute Toxicity, Category 4 - Acute Tox. 4; H302  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Carcinogenicity, Category 1B - Carc. 1B; H350

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

**2.2. Label elements**

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain**

**SIGNAL WORD**

DANGER.

**Symbols**

GHS02 (Flame) |GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

**Pictograms**



Ingredient	CAS Nbr	EC No.	% by Wt
calcium chromate	13765-19-0	237-366-8	<= 25
butanone	78-93-3	201-159-0	< 25
n-butyl acetate	123-86-4	204-658-1	10 - 25
butan-1-ol	71-36-3	200-751-6	<= 10

**HAZARD STATEMENTS:**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H350	May cause cancer.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system   respiratory system   sensory organs.
H410	Very toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS**

**Prevention:**

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P280G	Wear respiratory protection and eye/face protection.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if
--------------------	--

P310 present and easy to do. Continue rinsing.  
Immediately call a POISON CENTRE or doctor/physician.

**SUPPLEMENTAL INFORMATION:**

**Supplemental Precautionary Statements:**

Restricted to professional users.

25% of the mixture consists of components of unknown acute dermal toxicity.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients**

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Antimony nickel titanium oxide yellow	(CAS-No.) 8007-18-9 (EC-No.) 232-353-3	<= 25	Substance with a national occupational exposure limit
butanone	(CAS-No.) 78-93-3 (EC-No.) 201-159-0	< 25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
calcium chromate	(CAS-No.) 13765-19-0 (EC-No.) 237-366-8	<= 25	Acute Tox. 4, H302 Carc. 1B, H350 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10
n-butyl acetate	(CAS-No.) 123-86-4 (EC-No.) 204-658-1	10 - 25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	10 - 25	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	<= 25	Substance with a national occupational exposure limit
4-methylpentan-2-one	(CAS-No.) 108-10-1 (EC-No.) 203-550-1	5 - 15	Flam. Liq. 2, H225 Acute Tox. 4, H332(LC50 = 11 mg/l **ATE values per GB MCL**) Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066
xylene	(CAS-No.) 1330-20-7 (EC-No.) 215-535-7	5 - 15	Flam. Liq. 3, H226 Acute Tox. 4, H332

			Acute Tox. 4, H312 Skin Irrit. 2, H315 Nota C Asp. Tox. 1, H304 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 3, H412
butan-1-ol	(CAS-No.) 71-36-3 (EC-No.) 200-751-6	<= 10	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H336 STOT SE 3, H335
ethylbenzene	(CAS-No.) 100-41-4 (EC-No.) 202-849-4	< 5	Flam. Liq. 2, H225 Acute Tox. 4, H332 Asp. Tox. 1, H304 STOT RE 2, H373 Aquatic Chronic 3, H412
Quartz	(CAS-No.) 14808-60-7 (EC-No.) 238-878-4	<= 1	STOT RE 1, H372

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## **SECTION 4: First aid measures**

### **4.1. Description of first aid measures**

#### **Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

### **4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Harmful if swallowed. Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Irritant vapours or gases.	During combustion.

### 5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

**7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
ethylbenzene	100-41-4	UK HSE	TWA:441 mg/m3(100 ppm);STEL:552 mg/m3(125 ppm)	SKIN
4-methylpentan-2-one	108-10-1	UK HSE	TWA:208 mg/m3(50 ppm);STEL:416 mg/m3(100 ppm)	SKIN
n-butyl acetate	123-86-4	UK HSE	TWA:724 mg/m3(150 ppm);STEL:966 mg/m3(200 ppm)	
xylene	1330-20-7	UK HSE	TWA:220 mg/m3(50 ppm);STEL:441 mg/m3(100 ppm)	SKIN
Titanium dioxide	13463-67-7	UK HSE	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Chromium (VI) compounds (as Cr)	13765-19-0	UK HSE	3M™ Scotch-Weld™ Structural Adhesive Primer EW-5000	Respiratory Sensitizer
Talc	14807-96-6	UK HSE	TWA(as respirable dust):1 mg/m <sup>3</sup>	
Silica, respirable crystalline	14808-60-7	UK HSE	TWA(respirable):0.1 mg/m3	
butan-1-ol	71-36-3	UK HSE	STEL:154 mg/m3(50 ppm)	SKIN
butanone	78-93-3	UK HSE	TWA: 600 mg/m <sup>3</sup> (200 ppm); STEL: 899 mg/m <sup>3</sup> (300 ppm)	SKIN
Antimony and compounds except stibine (as Sb)	8007-18-9	UK HSE	TWA(as Sb):0.5 mg/m3	
Nickel and its inorganic compounds (except nickel)	8007-18-9	UK HSE	TWA(as Ni):0.5 mg/m3	SKIN

tetracarbonyl): nickel and water-insoluble nickel compounds (as Ni)

Nickel and its inorganic compounds (except nickel tetracarbonyl): water-soluble nickel compounds (as Ni)

8007-18-9 UK HSE TWA(as Ni):0.1 mg/m<sup>3</sup> SKIN

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**Biological limit values**

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-methylpentan-2-one	108-10-1	UK EH40 BMGVs	4-Methyl pentan-2-one	Urine	EOS	20 umol/L	
xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	
CHROMIUM VI	13765-19-0	UK EH40 BMGVs	Chromium	Creatinine in urine	EOS	10 umol/mol	
butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

*Applicable Norms/Standards*

Use eye protection conforming to EN 16321

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Colour</b>	Green
<b>Odor</b>	Moderate Solvent
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	>=118 °C
<b>Flammability</b>	Flammable Liquid: Category 2.
<b>Flammable Limits(LEL)</b>	0.9 % volume
<b>Flammable Limits(UEL)</b>	10 % volume
<b>Flash point</b>	15.6 °C [ <i>Test Method:Closed Cup</i> ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	420 mm <sup>2</sup> /sec
<b>Water solubility</b>	Moderate
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<=16 mm Hg [ <i>@ 68 °F</i> ]
<b>Density</b>	1.31 g/ml
<b>Relative density</b>	1.31 [ <i>Ref Std: WATER=1</i> ]
<b>Relative Vapour Density</b>	>=3.5 [ <i>Ref Std: AIR=1</i> ]
<b>Particle Characteristics</b>	<i>Not applicable.</i>

**9.2. Other information****9.2.2 Other safety characteristics**

**EU Volatile Organic Compounds**

*No data available.*

Evaporation rate  
Molecular weight

*No data available.*  
*No data available.*

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.  
Sparks and/or flames.

### 10.5 Incompatible materials

Not determined

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

**Prolonged or repeated exposure may cause target organ effects:**

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease. Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Genotoxicity:**

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
n-butyl acetate	Dermal	Rabbit	LD50 > 14,112 mg/kg
n-butyl acetate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.8 mg/l
n-butyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 > 21 mg/l
n-butyl acetate	Ingestion	Rat	LD50 > 10,760 mg/kg
butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
butanone	Inhalation-Vapour (4	Rat	LC50 34.5 mg/l

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	hours)		
butanone	Ingestion	Rat	LD50 2,737 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Antimony nickel titanium oxide yellow	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Antimony nickel titanium oxide yellow	Ingestion	Rat	LD50 > 2,000 mg/kg
calcium chromate	Ingestion	Rat	LD50 327 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
4-methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-methylpentan-2-one	Inhalation-Vapour (4 hours)	Rat	LC50 11 mg/l
4-methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg
butan-1-ol	Dermal	Rabbit	LD50 3,402 mg/kg
butan-1-ol	Inhalation-Vapour (4 hours)	Rat	LC50 24 mg/l
butan-1-ol	Ingestion	Rat	LD50 2,290 mg/kg
xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
xylene	Ingestion	Rat	LD50 3,523 mg/kg
ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
ethylbenzene	Inhalation-Vapour (4 hours)	Rat	LC50 17.4 mg/l
ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
n-butyl acetate	Rabbit	No significant irritation
butanone	Rabbit	Minimal irritation
Antimony nickel titanium oxide yellow	Rabbit	No significant irritation
calcium chromate	Professional judgement	Mild irritant
Talc	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
4-methylpentan-2-one	Rabbit	Mild irritant
butan-1-ol	Rabbit	Mild irritant
xylene	Rabbit	Mild irritant
ethylbenzene	Rabbit	Mild irritant
Quartz	Professional judgement	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
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n-butyl acetate	Human	Mild irritant
butanone	Rabbit	Severe irritant
Antimony nickel titanium oxide yellow	Rabbit	No significant irritation
calcium chromate	Professional judgement	Moderate irritant
Talc	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
4-methylpentan-2-one	Rabbit	Mild irritant
butan-1-ol	Rabbit	Severe irritant
xylene	Rabbit	Mild irritant
ethylbenzene	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
n-butyl acetate	Multiple animal species	Not classified
Antimony nickel titanium oxide yellow	similar compounds	Not classified
calcium chromate	similar compounds	Sensitising
Titanium dioxide	Human and animal	Not classified
4-methylpentan-2-one	Guinea pig	Not classified
butan-1-ol	Human	Not classified
ethylbenzene	Human	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Talc	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
n-butyl acetate	In Vitro	Not mutagenic
butanone	In Vitro	Not mutagenic
Antimony nickel titanium oxide yellow	In Vitro	Not mutagenic
calcium chromate	In vivo	Mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
4-methylpentan-2-one	In Vitro	Not mutagenic
butan-1-ol	In vivo	Not mutagenic
butan-1-ol	In Vitro	Some positive data exist, but the data are not sufficient for classification
xylene	In Vitro	Not mutagenic
xylene	In vivo	Not mutagenic
ethylbenzene	In vivo	Not mutagenic
ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not

		sufficient for classification
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**Carcinogenicity**

Name	Route	Species	Value
butanone	Inhalation	Human	Not carcinogenic
Antimony nickel titanium oxide yellow	Not specified.	similar compounds	Some positive data exist, but the data are not sufficient for classification
calcium chromate	Not specified.	similar compounds	Carcinogenic.
Talc	Dermal	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Carcinogenic.
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
4-methylpentan-2-one	Inhalation	Multiple animal species	Carcinogenic.
xylene	Dermal	Rat	Not carcinogenic
xylene	Ingestion	Multiple animal species	Not carcinogenic
xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
Quartz	Inhalation	Human and animal	Carcinogenic.

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
n-butyl acetate	Inhalation	Not classified for female reproduction	Rat	NOAEL 9.5 mg/l	2 generation
n-butyl acetate	Inhalation	Not classified for male reproduction	Rat	NOAEL 9.5 mg/l	2 generation
n-butyl acetate	Inhalation	Not classified for development	Rat	NOAEL 3.6 mg/l	2 generation
butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Antimony nickel titanium oxide yellow	Ingestion	Not classified for reproduction and/or development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Antimony nickel titanium oxide yellow	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	gestation into lactation
Antimony nickel titanium oxide yellow	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	46 days
calcium chromate	Ingestion	Toxic to female reproduction	similar compounds	NOAEL Not available	
calcium chromate	Ingestion	Toxic to male reproduction	similar compounds	NOAEL Not available	
calcium chromate	Ingestion	Toxic to development	similar compounds	NOAEL Not available	
Talc	Ingestion	Not classified for development	Rat	NOAEL	during

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4-methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	1,600 mg/kg NOAEL 8.2 mg/l	organogenesis 2 generation
4-methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
butan-1-ol	Ingestion	Not classified for female reproduction	Rat	NOAEL 5,000 mg/kg/day	premating & during gestation
butan-1-ol	Inhalation	Not classified for male reproduction	Rat	NOAEL 18 mg/l	6 weeks
butan-1-ol	Inhalation	Not classified for development	Rat	NOAEL 10.6 mg/l	during gestation
xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation

**Lactation**

Name	Route	Species	Value
xylene	Ingestion	Mouse	Not classified for effects on or via lactation

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
n-butyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-butyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	not available
n-butyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
calcium chromate	Inhalation	respiratory irritation	May cause respiratory irritation	similar compounds	NOAEL Not available	

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calcium chromate	Ingestion	kidney and/or bladder	Causes damage to organs	similar compounds	NOAEL Not available	
4-methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-methylpentan-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
4-methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
butan-1-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
butan-1-ol	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
butan-1-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
n-butyl acetate	Inhalation	endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 9.6 mg/l	13 weeks
n-butyl acetate	Inhalation	gastrointestinal tract   respiratory system	Not classified	Rat	NOAEL 4.8 mg/l	13 weeks
n-butyl acetate	Inhalation	heart   bone, teeth, nails, and/or hair   immune system   eyes   vascular system	Not classified	Rat	NOAEL 9.6 mg/l	13 weeks
butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
butanone	Inhalation	liver   kidney and/or bladder   heart   endocrine system	Not classified	Rat	NOAEL 14.7 mg/l	90 days

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		gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles				
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Antimony nickel titanium oxide yellow	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   bone marrow   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 450 mg/kg/day	90 days
calcium chromate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	similar compounds	NOAEL Not available	
calcium chromate	Ingestion	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	similar compounds	NOAEL Not available	
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
4-methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-methylpentan-2-one	Inhalation	endocrine system   hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
4-methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Ingestion	heart   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
butan-1-ol	Inhalation	blood	Not classified	Rat	NOAEL 0.3 mg/l	3 months
butan-1-ol	Inhalation	auditory system	Not classified	Human	NOAEL Not available	occupational

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butan-1-ol	Inhalation	liver   kidney and/or bladder   respiratory system	Not classified	Guinea pig	available NOAEL Not available	exposure 3 months
butan-1-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 9.09 mg/l	13 weeks
butan-1-ol	Ingestion	blood	Not classified	Rat	NOAEL 500 mg/kg/day	13 weeks
xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
ethylbenzene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.9 mg/l	13 weeks
ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

Name	Value
4-methylpentan-2-one	Some positive data exist, but the data are not sufficient for classification
butan-1-ol	Some positive data exist, but the data are not sufficient for classification
xylene	Aspiration hazard
ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Antimony nickel titanium oxide yellow	8007-18-9	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Antimony nickel titanium oxide yellow	8007-18-9	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Antimony nickel titanium oxide yellow	8007-18-9	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Antimony nickel titanium oxide yellow	8007-18-9	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100 mg/l
Antimony nickel titanium oxide yellow	8007-18-9	Bacteria	Experimental	30 minutes	EC50	>10,000 mg/l
calcium chromate	13765-19-0	Rainbow trout	Estimated	96 hours	LC50	10.2 mg/l
calcium chromate	13765-19-0	Water flea	Estimated	48 hours	EC50	0.06 mg/l
butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
butanone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
n-butyl acetate	123-86-4	Green algae	Analogous Compound	72 hours	ErC50	397 mg/l
n-butyl acetate	123-86-4	Fathead minnow	Experimental	96 hours	LC50	18 mg/l
n-butyl acetate	123-86-4	Water flea	Experimental	48 hours	EC50	44 mg/l

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n-butyl acetate	123-86-4	Green algae	Analogous Compound	72 hours	NOEC	196 mg/l
n-butyl acetate	123-86-4	Water flea	Analogous Compound	21 days	NOEC	23.2 mg/l
n-butyl acetate	123-86-4	Ciliated protozoa	Experimental	40 hours	IC50	356 mg/l
n-butyl acetate	123-86-4	Lettuce	Experimental	14 days	EC50	>1,000 mg/kg (Dry Weight)
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
4-methylpentan-2-one	108-10-1	Green algae	Experimental	96 hours	EC50	400 mg/l
4-methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	>200 mg/l
4-methylpentan-2-one	108-10-1	Zebra Fish	Experimental	96 hours	LC50	>179 mg/l
4-methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	56.2 mg/l
4-methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
4-methylpentan-2-one	108-10-1	Activated sludge	Experimental	30 minutes	EC50	>1,000
xylene	1330-20-7	Green algae	Analogous Compound	73 hours	ErC50	4.36 mg/l
xylene	1330-20-7	Rainbow trout	Analogous Compound	96 hours	LC50	2.6 mg/l
xylene	1330-20-7	Water flea	Analogous Compound	48 hours	EC50	3.82 mg/l
xylene	1330-20-7	Green algae	Analogous Compound	73 hours	NOEC	0.44 mg/l
xylene	1330-20-7	Water flea	Analogous Compound	7 days	NOEC	0.96 mg/l
xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	1.3 mg/l
xylene	1330-20-7	Activated sludge	Analogous Compound	30 minutes	EC50	>198 mg/l
xylene	1330-20-7	Redworm	Experimental	56 days	NOEC	42.6 mg/kg (Dry Weight)
xylene	1330-20-7	Soil microbes	Experimental	28 days	EC50	>1,000 mg/kg (Dry Weight)
butan-1-ol	71-36-3	Copepod	Experimental	96 hours	LC50	1,900 mg/l
butan-1-ol	71-36-3	Fathead minnow	Experimental	96 hours	LC50	1,376 mg/l
butan-1-ol	71-36-3	Green algae	Experimental	96 hours	ErC50	225 mg/l
butan-1-ol	71-36-3	Water flea	Experimental	48 hours	EC50	1,328 mg/l
butan-1-ol	71-36-3	Green algae	Experimental	96 hours	ErC10	134 mg/l
butan-1-ol	71-36-3	Water flea	Experimental	21 days	NOEC	4.1 mg/l
butan-1-ol	71-36-3	Bacteria	Experimental	17 hours	EC50	4,390 mg/l
ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l

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ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
ethylbenzene	100-41-4	Green algae	Experimental	96 hours	EC50	3.6 mg/l
ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Antimony nickel titanium oxide yellow	8007-18-9	Data not available - insufficient	N/A	N/A	N/A	N/A
calcium chromate	13765-19-0	Data not available - insufficient	N/A	N/A	N/A	N/A
butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301D - Closed bottle test
n-butyl acetate	123-86-4	Experimental Biodegradation	28 days	BOD	83 %BOD/ThOD	OECD 301D - Closed bottle test
n-butyl acetate	123-86-4	Experimental Photolysis		Photolytic half-life (in air)	6.3 days (t 1/2)	
n-butyl acetate	123-86-4	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	3.1 years (t 1/2)	
Talc	14807-96-6	Data not available - insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available - insufficient	N/A	N/A	N/A	N/A
4-methylpentan-2-one	108-10-1	Experimental Biodegradation	28 days	BOD	83 %BOD/ThOD	OECD 301F - Manometric respirometry
4-methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.3 days (t 1/2)	
xylene	1330-20-7	Analogous Compound Biodegradation	28 days	BOD	94 %BOD/ThOD	OECD 301F - Manometric respirometry
xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
butan-1-ol	71-36-3	Experimental Biodegradation	19 days	Dissolv. Organic Carbon Deplet	98 %removal of DOC	OECD 301E - Modif. OECD Screen
butan-1-ol	71-36-3	Experimental Aquatic Inherent Biodegrad.	5 days	Dissolv. Organic Carbon Deplet	93 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
butan-1-ol	71-36-3	Experimental Photolysis		Photolytic half-life (in air)	3.4 days (t 1/2)	
ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	ISO 14593 Inorg C Headspace
ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	
Quartz	14808-60-7	Data not available - insufficient	N/A	N/A	N/A	N/A

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Antimony nickel titanium oxide yellow	8007-18-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
calcium chromate	13765-19-0	Estimated BCF - Other	40 days	Bioaccumulation factor	2650	
butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.3	OECD 117 log Kow HPLC method
n-butyl acetate	123-86-4	Experimental Bioconcentration		Log Kow	2.3	OECD 117 log Kow HPLC method
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
4-methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.9	OECD 117 log Kow HPLC method
xylene	1330-20-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	<=25.9	
xylene	1330-20-7	Analogous Compound Bioconcentration		Log Kow	3.2	
butan-1-ol	71-36-3	Experimental Bioconcentration		Log Kow	1	OECD 117 log Kow HPLC method
ethylbenzene	100-41-4	Experimental BCF - Fish	42 days	Bioaccumulation factor	1	
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
n-butyl acetate	123-86-4	Modeled Mobility in Soil	Koc	135 l/kg	Episuite™
4-methylpentan-2-one	108-10-1	Modeled Mobility in Soil	Koc	150 l/kg	Episuite™
xylene	1330-20-7	Analogous Compound Mobility in Soil	Koc	537 l/kg	
butan-1-ol	71-36-3	Experimental Mobility in Soil	Koc	3 l/kg	

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal

facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
 20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 - UN Number or ID number</b>	UN1866	UN1866	UN1866
<b>14.2 UN proper shipping name</b>	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION
<b>14.3 Transport hazard class(es)</b>	3	3	3
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable.	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	F1	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
calcium chromate	13765-19-0	Carc. 1B	The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
4-methylpentan-2-one	108-10-1	Carc. 2	The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
4-methylpentan-2-one	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Talc	14807-96-6	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
xylene	1330-20-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200
P5c FLAMMABLE LIQUIDS*	5000	50000

\*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2  
None

**Regulation (EU) No 649/2012, as amended for GB**  
No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information**

**List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system   respiratory system   sensory organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**List of Relevant Notas**

Nota C	Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.
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**Revision information:**

- EU Section 14 - Table Data information was added.
- EU Section 14 - Table Headers information was added.
- GBSDS Section 14 Transport in bulk - Main Heading information was deleted.
- GBSDS Section 14 UN Number information was deleted.
- Label: Graphic information was modified.
- Section 14 Classification Code – Main Heading information was deleted.
- Section 14 Classification Code – Regulation Data information was deleted.
- Section 14 Control Temperature – Main Heading information was deleted.
- Section 14 Control Temperature – Regulation Data information was deleted.
- Section 14 Emergency Temperature – Main Heading information was deleted.
- Section 14 Emergency Temperature – Regulation Data information was deleted.

Section 14 Hazard Class + Sub Risk – Main Heading information was deleted.  
Section 14 Hazard Class + Sub Risk – Regulation Data information was deleted.  
Section 14 Other Dangerous Goods – Main Heading information was deleted.  
Section 14 Other Dangerous Goods – Regulation Data information was deleted.  
Section 14 Packing Group – Main Heading information was deleted.  
Section 14 Packing Group – Regulation Data information was deleted.  
Section 14 Proper Shipping Name information was deleted.  
Section 14 Regulations – Main Headings information was deleted.  
Section 14 Segregation – Regulation Data information was deleted.  
Section 14 Segregation Code – Main Heading information was deleted.  
Section 14 Special Precautions – Main Heading information was deleted.  
Section 14 Special Precautions – Regulation Data information was deleted.  
Section 14 Transport in bulk – Regulation Data information was deleted.  
Section 14 UN Number Column data information was deleted.  
Section 16: Two-column table displaying the unique list of Notas for all components of the given material. information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.