Safety Data Sheet

Copyright,2025, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	28-8874-1	**Version Number:**	8.02
Issue Date:	10/13/25	**Supersedes Date:**	09/04/24

SECTION 1: Identification

1.1. Product identifier
3M™ Roll Coat Color 4884C Opaque Orange

Product Identification Numbers
42-0023-8219-2, 75-0301-8624-3
7010390506

1.2. Recommended use and restrictions on use

Recommended use
Roll Coat

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Commercial Branding and Transportation Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Flammable Liquid: Category 3.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1A.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Corrosion |Exclamation mark |Health Hazard |

Pictograms



Hazard Statements
Flammable liquid and vapor.

Causes skin irritation.
Causes serious eye damage.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause cancer.
May damage fertility or the unborn child.
May cause drowsiness or dizziness.
May cause respiratory irritation.
Causes damage to organs: sensory organs.

Causes damage to organs through prolonged or repeated exposure: nervous system.
May cause damage to organs through prolonged or repeated exposure: sensory organs.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use explosion-proof electrical, ventilating and lighting equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, eye protection, face protection, and if needed, respiratory protection (see SDS Section 8).
In case of inadequate ventilation wear respiratory protection.

Response:
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Immediately call a POISON CENTER or doctor.
Get medical attention if you feel unwell.
If experiencing respiratory symptoms or if skin irritation or rash occurs: Call a POISON CENTER or doctor.
Take off contaminated clothing and wash it before reuse.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Hazards not otherwise classified
May cause an allergic respiratory reaction in sensitive people.

19% of the mixture consists of ingredients of unknown acute oral toxicity.
19% of the mixture consists of ingredients of unknown acute dermal toxicity.
19% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
1-Methoxy-2-propylacetate	108-65-6	10 - 30
Cyclohexanone	108-94-1	10 - 30 Trade Secret *
Heavy aromatic solvent naphtha (Petroleum)	64742-94-5	10 - 30 Trade Secret *
Oligomer 17171	Trade Secret*	10 - 30
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Trade Secret*	5 - 10 Trade Secret *
Vinyl polymer (New Jersey Trade Secret Registry # 04499600-5238P)	Trade Secret*	3 - 10
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	106276-80-6	1 - 5
Butyl alcohol	71-36-3	1 - 5 Trade Secret *
Light aromatic solvent naphtha (Petroleum)	64742-95-6	1 - 5 Trade Secret *
Titanium dioxide	13463-67-7	1 - 5 Trade Secret *
Xylene	1330-20-7	1 - 5 Trade Secret *
Organic pigment (NJ TSR # 04499600-5232P)	Trade Secret*	0.5 - 3
1,2,4-Trimethylbenzene	95-63-6	0.4 - 2.1
Diethylene glycol butyl ether	112-34-5	0.4 - 2.1
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	106276-79-3	0.5 - 2
Ethylbenzene	100-41-4	0.1 - 1 Trade Secret *
Methyl alcohol	67-56-1	0.1 - 1 Trade Secret *
Nickel salts of naphthenic acids	61788-71-4	0.1 - 1 Trade Secret *
Cumene	98-82-8	< 0.5
Diethylaminoethanol	100-37-8	< 0.5
Naphthalene	91-20-3	< 0.5
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	2386-87-0	< 0.4
2,3-Epoxypropyl neodecanoate	26761-45-5	< 0.3
Dibutyltin dilaurate	77-58-7	< 0.2
Formaldehyde	50-00-0	< 0.2
Naphthenic acid	1338-24-5	< 0.1
Benzo(a)pyrene	50-32-8	< 0.0009

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available

for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Diethylaminoethanol	100-37-8	ACGIH	TWA:2 ppm	Danger of cutaneous absorption
Diethylaminoethanol	100-37-8	OSHA	TWA:50 mg/m3(10 ppm)	SKIN
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
1-Methoxy-2-propylacetate	108-65-6	AIHA	TWA:50 ppm	
Cyclohexanone	108-94-1	ACGIH	TWA:20 ppm;STEL:50 ppm	A3: Confirmed animal carcin., Danger of cutaneous absorption
Cyclohexanone	108-94-1	OSHA	TWA:200 mg/m3(50 ppm)	
Diethylene glycol butyl ether	112-34-5	ACGIH	TWA(inhalable fraction and vapor):10 ppm	
Xylene	1330-20-7	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
Titanium dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Formaldehyde	50-00-0	ACGIH	TWA:0.1 ppm;STEL:0.3 ppm	A1: Confirmed human carcin., Dermal/Respiratory Sensitizer
Formaldehyde	50-00-0	OSHA	TWA:0.75 ppm;STEL:2 ppm	29 CFR 1910.1048
Benzo(a)pyrene	50-32-8	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
NICKEL, SOLUBLE COMPOUNDS	61788-71-4	OSHA	TWA(as Ni):1 mg/m3	
Methyl alcohol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	Danger of cutaneous absorption
Methyl alcohol	67-56-1	OSHA	TWA:260 mg/m3(200 ppm)	
Butyl alcohol	71-36-3	ACGIH	TWA:20 ppm	
Butyl alcohol	71-36-3	OSHA	TWA:300 mg/m3(100 ppm)	
TIN, ORGANIC COMPOUNDS	77-58-7	ACGIH	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	A4: Not class. as human carcin, Danger of cutaneous absorption
TIN, ORGANIC COMPOUNDS	77-58-7	OSHA	TWA(as Sn):0.1 mg/m3	
Naphthalene	91-20-3	ACGIH	TWA:10 ppm	A3: Confirmed animal carcin., Danger of cutaneous absorption
Naphthalene	91-20-3	OSHA	TWA:50 mg/m3(10 ppm)	
1,2,4-Trimethylbenzene	95-63-6	ACGIH	TWA:10 ppm	A4: Not class. as human carcin
Cumene	98-82-8	ACGIH	TWA:5 ppm	A3: Confirmed animal carcin.
Cumene	98-82-8	OSHA	TWA:245 mg/m3(50 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for formaldehyde
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Liquid
Color	Orange
Odor	Aromatic Solvent
Odor threshold	*No Data Available*
pH	*Not Applicable*

Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	>=117.2 ºC
Flash Point	35.6 ºC [*Test Method:*Tagliabue Closed Cup]
Evaporation rate	>=0.23 [*Ref Std:*BUOAC=1]
Flammability	Flammable Liquid: Category 3.
Flammable Limits(LEL)	0.9 %
Flammable Limits(UEL)	11.7 %
Vapor Pressure	<=679.9 Pa [@ 20 ºC]
Relative Vapor Density	2.6 - 4.8 [*Ref Std:*AIR=1]
Density	0.81 - 0.96 g/ml [@ 20 ºC]
Relative Density	0.81 - 0.96 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	354.4 - 465.6 ºC
Decomposition temperature	*No Data Available*
Kinematic Viscosity	1,146 mm2/sec
Volatile Organic Compounds	600 - 700 g/l
Percent volatile	50 - 65 % weight
VOC Less H2O & Exempt Solvents	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled.
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:
May be harmful in contact with skin.
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Nickel Compounds (except alloys)	61788-71-4	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Nickel compounds	61788-71-4	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Benzo[a]pyrene	50-32-8	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzo[a]pyrene	50-32-8	Anticipated human carcinogen	National Toxicology Program Carcinogens
Cumene	98-82-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Cumene	98-82-8	Anticipated human carcinogen	National Toxicology Program Carcinogens
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Formaldehyde	50-00-0	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens
Naphthalene	91-20-3	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Naphthalene	91-20-3	Anticipated human carcinogen	National Toxicology Program Carcinogens
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Heavy aromatic solvent naphtha (Petroleum)	Inhalation-Vapor	Professional judgement	LC50 estimated to be 20 - 50 mg/l
Heavy aromatic solvent naphtha (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
Heavy aromatic solvent naphtha (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
1-Methoxy-2-propylacetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
1-Methoxy-2-propylacetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 28.8 mg/l
1-Methoxy-2-propylacetate	Ingestion	Rat	LD50 8,532 mg/kg
Cyclohexanone	Dermal	Rabbit	LD50 >794, <3160 mg/kg
Cyclohexanone	Inhalation-Vapor (4 hours)	Rat	LC50 > 6.2 mg/l
Cyclohexanone	Ingestion	Rat	LD50 1,296 mg/kg
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Dermal	Rabbit	LD50 10,960 mg/kg
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Ingestion	Rat	LD50 13,480 mg/kg
Vinyl polymer (New Jersey Trade Secret Registry # 04499600-5238P)	Dermal	Rabbit	LD50 > 8,000 mg/kg
Vinyl polymer (New Jersey Trade Secret Registry # 04499600-5238P)	Ingestion	Rat	LD50 > 8,000 mg/kg
Light aromatic solvent naphtha (Petroleum)	Dermal	Rabbit	LD50 > 3,160 mg/kg
Light aromatic solvent naphtha (Petroleum)	Inhalation-Vapor (4 hours)	Rat	LC50 > 6.2 mg/l
Light aromatic solvent naphtha (Petroleum)	Ingestion	Rat	LD50 3,492 mg/kg
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.04 mg/l
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Dermal	similar compounds	LD50 > 2,500 mg/kg
Organic pigment (NJ TSR # 04499600-5232P)	Dermal		LD50 estimated to be > 5,000 mg/kg
Organic pigment (NJ TSR # 04499600-5232P)	Inhalation-Dust/Mist		LC50 estimated to be > 12.5 mg/l
Organic pigment (NJ TSR # 04499600-5232P)	Ingestion		LD50 estimated to be > 5,000 mg/kg

Diethylene glycol butyl ether	Dermal	Rabbit	LD50 2,764 mg/kg
Diethylene glycol butyl ether	Ingestion	Rat	LD50 7,292 mg/kg
1,2,4-Trimethylbenzene	Dermal	Rabbit	LD50 > 3,160 mg/kg
1,2,4-Trimethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 18 mg/l
1,2,4-Trimethylbenzene	Ingestion	Rat	LD50 3,400 mg/kg
Butyl alcohol	Dermal	Rabbit	LD50 3,402 mg/kg
Butyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 24 mg/l
Butyl alcohol	Ingestion	Rat	LD50 2,290 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Ingestion	Rat	LD50 > 5,000 mg/kg
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Dermal	similar compounds	LD50 > 2,500 mg/kg
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 1.04 mg/l
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Diethylaminoethanol	Dermal	Rabbit	LD50 880 mg/kg
Diethylaminoethanol	Inhalation-Vapor (4 hours)	Rat	LC50 4.5 mg/l
Diethylaminoethanol	Ingestion	Rat	LD50 1,300 mg/kg
Cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
Cumene	Inhalation-Vapor (4 hours)	Rat	LC50 39.4 mg/l
Cumene	Ingestion	Rat	LD50 2,260 mg/kg
Naphthalene	Dermal	Human	LD50 estimated to be 2,000 - 5,000 mg/kg
Naphthalene	Inhalation-Vapor	Human	LC50 estimated to be 20 - 50 mg/l
Naphthalene	Ingestion	Human	LD50 estimated to be 300 - 2,000 mg/kg
Nickel salts of naphthenic acids	Ingestion	Rat	LD50 419 mg/kg
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Dermal	Rat	LD50 > 2,000 mg/kg
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Ingestion	Rat	LD50 5,000 mg/kg
2,3-Epoxypropyl neodecanoate	Dermal	Rat	LD50 > 2,000 mg/kg
2,3-Epoxypropyl neodecanoate	Ingestion	Rat	LD50 > 2,000 mg/kg
Methyl alcohol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methyl alcohol	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l
Methyl alcohol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm

Formaldehyde	Ingestion	Rat	LD50 800 mg/kg
Dibutyltin dilaurate	Dermal	Rat	LD50 > 2,000 mg/kg
Dibutyltin dilaurate	Ingestion	Rat	LD50 1,290 mg/kg
Naphthenic acid	Dermal	Rabbit	LD50 > 20,000 mg/kg
Naphthenic acid	Ingestion	Rat	LD50 5,880 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Heavy aromatic solvent naphtha (Petroleum)	Rabbit	Minimal irritation
1-Methoxy-2-propylacetate	Rabbit	No significant irritation
Cyclohexanone	Rabbit	Irritant
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Rabbit	Mild irritant
Vinyl polymer (New Jersey Trade Secret Registry # 04499600-5238P)	Professional judgement	No significant irritation
Light aromatic solvent naphtha (Petroleum)	Rabbit	Mild irritant
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	In vitro data	No significant irritation
Organic pigment (NJ TSR # 04499600-5232P)	Professional judgement	No significant irritation
Diethylene glycol butyl ether	Rabbit	Minimal irritation
1,2,4-Trimethylbenzene	Rabbit	Irritant
Butyl alcohol	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Titanium dioxide	Rabbit	No significant irritation
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
Diethylaminoethanol	Rabbit	Corrosive
Cumene	Rabbit	Minimal irritation
Naphthalene	Rabbit	Minimal irritation
Nickel salts of naphthenic acids	Professional judgement	Minimal irritation
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Rabbit	Minimal irritation
2,3-Epoxypropyl neodecanoate	Rabbit	No significant irritation
Methyl alcohol	Rabbit	Mild irritant
Formaldehyde	official classification	Corrosive
Dibutyltin dilaurate	Rabbit	Corrosive
Naphthenic acid	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Heavy aromatic solvent naphtha (Petroleum)	Rabbit	Mild irritant
1-Methoxy-2-propylacetate	Rabbit	Mild irritant
Cyclohexanone	In vitro data	Corrosive
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Rabbit	No significant irritation
Vinyl polymer (New Jersey Trade Secret Registry # 04499600-5238P)	Professional judgement	No significant irritation
Light aromatic solvent naphtha (Petroleum)	Rabbit	Mild irritant
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	In vitro data	No significant irritation

Organic pigment (NJ TSR # 04499600-5232P)	Professional judgement	No significant irritation
Diethylene glycol butyl ether	Rabbit	Corrosive
1,2,4-Trimethylbenzene	Rabbit	Mild irritant
Butyl alcohol	Rabbit	Severe irritant
Xylene	Rabbit	Mild irritant
Titanium dioxide	Rabbit	No significant irritation
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Moderate irritant
Diethylaminoethanol	Rabbit	Corrosive
Cumene	Rabbit	Mild irritant
Naphthalene	Rabbit	No significant irritation
Nickel salts of naphthenic acids	Professional judgement	Mild irritant
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Rabbit	Mild irritant
2,3-Epoxypropyl neodecanoate	Rabbit	No significant irritation
Methyl alcohol	Rabbit	Moderate irritant
Formaldehyde	official classification	Corrosive
Dibutyltin dilaurate	Rabbit	Corrosive
Naphthenic acid	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Heavy aromatic solvent naphtha (Petroleum)	Guinea pig	Not classified
1-Methoxy-2-propylacetate	Guinea pig	Not classified
Cyclohexanone	Guinea pig	Not classified
Light aromatic solvent naphtha (Petroleum)	Guinea pig	Not classified
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Human	Not classified
1,2,4-Trimethylbenzene	Guinea pig	Not classified
Butyl alcohol	Human	Not classified
Titanium dioxide	Human and animal	Not classified
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	Mouse	Not classified
Ethylbenzene	Human	Not classified
Diethylaminoethanol	Guinea pig	Not classified
Cumene	Guinea pig	Not classified
Nickel salts of naphthenic acids	similar compounds	Sensitizing
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Guinea pig	Sensitizing
2,3-Epoxypropyl neodecanoate	Guinea pig	Sensitizing
Methyl alcohol	Guinea pig	Not classified
Formaldehyde	Guinea pig	Sensitizing
Dibutyltin dilaurate	Guinea pig	Sensitizing

Naphthenic acid	Guinea pig	Sensitizing
Benzo(a)pyrene	Mouse	Sensitizing

Respiratory Sensitization

Name	Species	Value
Nickel salts of naphthenic acids	Professional judgement	Sensitizing
Formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Heavy aromatic solvent naphtha (Petroleum)	In Vitro	Not mutagenic
Heavy aromatic solvent naphtha (Petroleum)	In vivo	Not mutagenic
1-Methoxy-2-propylacetate	In Vitro	Not mutagenic
Cyclohexanone	In Vitro	Not mutagenic
Cyclohexanone	In vivo	Not mutagenic
Light aromatic solvent naphtha (Petroleum)	In Vitro	Not mutagenic
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	In Vitro	Not mutagenic
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	In vivo	Not mutagenic
1,2,4-Trimethylbenzene	In Vitro	Not mutagenic
Butyl alcohol	In vivo	Not mutagenic
Butyl alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
2,3,4,5-Tetrachloro-6-cyanobenzoic acid, methyl ester, reaction products with 2-methyl-1, 3-benzenediamine and sodium methoxide	In Vitro	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diethylaminoethanol	In Vitro	Not mutagenic
Diethylaminoethanol	In vivo	Not mutagenic
Cumene	In Vitro	Not mutagenic
Cumene	In vivo	Not mutagenic
Nickel salts of naphthenic acids	In Vitro	Some positive data exist, but the data are not sufficient for classification
Nickel salts of naphthenic acids	In vivo	Mutagenic
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	In vivo	Some positive data exist, but the data are not sufficient for classification
2,3-Epoxypropyl neodecanoate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,3-Epoxypropyl neodecanoate	In vivo	Mutagenic
Methyl alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In vivo	Mutagenic
Dibutyltin dilaurate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dibutyltin dilaurate	In vivo	Mutagenic

Naphthenic acid	In vivo	Not mutagenic
Naphthenic acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzo(a)pyrene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzo(a)pyrene	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Cyclohexanone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Cumene	Inhalation	Multiple animal species	Carcinogenic
Naphthalene	Inhalation	Multiple animal species	Carcinogenic
Nickel salts of naphthenic acids	Inhalation	similar compounds	Carcinogenic
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Dermal	Mouse	Not carcinogenic
Methyl alcohol	Inhalation	Multiple animal species	Not carcinogenic
Formaldehyde	Not Specified	Human and animal	Carcinogenic
Benzo(a)pyrene	Dermal	Human and animal	Carcinogenic
Benzo(a)pyrene	Ingestion	Human and animal	Carcinogenic
Benzo(a)pyrene	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Heavy aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for female reproduction	Rat	NOAEL Not available	2 generation
Heavy aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for male reproduction	Rat	NOAEL Not available	2 generation
Heavy aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for development	Rat	NOAEL Not available	2 generation
1-Methoxy-2-propylacetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

1-Methoxy-2-propylacetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
1-Methoxy-2-propylacetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
1-Methoxy-2-propylacetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
Cyclohexanone	Inhalation	Not classified for female reproduction	Rat	NOAEL 4 mg/l	2 generation
Cyclohexanone	Ingestion	Not classified for development	Rabbit	NOAEL 500 mg/kg/day	during gestation
Cyclohexanone	Inhalation	Not classified for male reproduction	Rat	NOAEL 2 mg/l	2 generation
Cyclohexanone	Inhalation	Not classified for development	Rat	NOAEL 2.6 mg/l	during gestation
Light aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for female reproduction	Rat	NOAEL Not available	2 generation
Light aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for male reproduction	Rat	NOAEL Not available	2 generation
Light aromatic solvent naphtha (Petroleum)	Not Specified	Not classified for development	Rat	NOAEL Not available	2 generation
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
1,2,4-Trimethylbenzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	Not classified for male reproduction	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 1.5 mg/l	during gestation
Butyl alcohol	Ingestion	Not classified for female reproduction	Rat	NOAEL 5,000 mg/kg/day	premating & during gestation
Butyl alcohol	Inhalation	Not classified for male reproduction	Rat	NOAEL 18 mg/l	6 weeks
Butyl alcohol	Inhalation	Not classified for development	Rat	NOAEL 10.6 mg/l	during gestation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
Diethylaminoethanol	Inhalation	Not classified for development	Rat	NOAEL 0.49 mg/l	during organogenesis
Diethylaminoethanol	Ingestion	Not classified for male reproduction	Rat	LOAEL 11 mg/kg/day	2 years
Diethylaminoethanol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during gestation
Cumene	Inhalation	Not classified for development	Rabbit	NOAEL 11.3 mg/l	during organogenesis
Nickel salts of naphthenic acids	Ingestion	Toxic to development	similar	NOAEL not	2 generation

			compounds	available	
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxylate	Ingestion	Not classified for development	Rat	NOAEL 125 mg/kg/day	during gestation
2,3-Epoxypropyl neodecanoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	2 generation
2,3-Epoxypropyl neodecanoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	2 generation
2,3-Epoxypropyl neodecanoate	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	2 generation
Methyl alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methyl alcohol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methyl alcohol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation
Dibutyltin dilaurate	Ingestion	Toxic to female reproduction	Rat	NOAEL 2 mg/kg/day	premating into lactation
Dibutyltin dilaurate	Ingestion	Toxic to development	Rat	NOAEL 2.5 mg/kg/day	during gestation
Naphthenic acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 900 mg/kg/day	premating into lactation
Naphthenic acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 900 mg/kg/day	28 days
Naphthenic acid	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	premating into lactation
Benzo(a)pyrene	Ingestion	Toxic to female reproduction	Human and animal	NOAEL Not Available	
Benzo(a)pyrene	Inhalation	Toxic to female reproduction	Human and animal	NOAEL Not Available	
Benzo(a)pyrene	Ingestion	Toxic to male reproduction	Human and animal	NOAEL Not Available	
Benzo(a)pyrene	Inhalation	Toxic to male reproduction	Human and animal	NOAEL Not Available	
Benzo(a)pyrene	Ingestion	Toxic to development	Human and animal	NOAEL Not Available	
Benzo(a)pyrene	Inhalation	Toxic to development	Human and animal	NOAEL Not Available	

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Heavy aromatic solvent naphtha (Petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
1-Methoxy-2-propylacetate	Inhalation	respiratory irritation	Some positive data exist, but the		NOAEL Not	

			data are not sufficient for classification		available	
1-Methoxy-2-propylacetate	Ingestion	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
Cyclohexanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Guinea pig	LOAEL 16.1 mg/l	6 hours
Cyclohexanone	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	
Cyclohexanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Alkyl amine polymer (New Jersey Trade Secret Registry # 04499600-5252P)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Light aromatic solvent naphtha (Petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Light aromatic solvent naphtha (Petroleum)	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
1,2,4-Trimethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
1,2,4-Trimethylbenzene	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,2,4-Trimethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Butyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Butyl alcohol	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Butyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Diethylaminoethanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Diethylaminoethanol	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL 0.05 mg/l	14 weeks
Cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal	NOAEL Not available	not available

				species		
Cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2 mg/l	occupational exposure
Cumene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Naphthalene	Ingestion	blood	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methyl alcohol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methyl alcohol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Dibutyltin dilaurate	Ingestion	immune system	Causes damage to organs	Rat	LOAEL 5 mg/kg	
Naphthenic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1-Methoxy-2-propylacetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
1-Methoxy-2-propylacetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
1-Methoxy-2-propylacetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
1-Methoxy-2-propylacetate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
Cyclohexanone	Inhalation	liver | kidney and/or bladder | heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles | nervous system | eyes | respiratory system | vascular system	Not classified	Rat	NOAEL 2.5 mg/l	13 weeks
Cyclohexanone	Ingestion	hematopoietic system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 407 mg/kg/day	3 months
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.01 mg/l	5 days
Benzoic acid, 2,3,4,5-	Inhalation	heart | endocrine	Not classified	Rat	NOAEL 0.03	5 days

tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide		system | gastrointestinal tract | hematopoietic system | liver | immune system | nervous system | eyes | kidney and/or bladder			mg/l	
Benzoic acid, 2,3,4,5-tetrachloro-6-cyano-, methyl ester, reaction products with p-phenylenediamine and sodium methoxide	Ingestion	heart | endocrine system | gastrointestinal tract | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
1,2,4-Trimethylbenzene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.5 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.1 mg/l	3 months
1,2,4-Trimethylbenzene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2,4-Trimethylbenzene	Inhalation	liver | kidney and/or bladder | heart | endocrine system | gastrointestinal tract | immune system	Not classified	Rat	NOAEL 1.2 mg/l	3 months
1,2,4-Trimethylbenzene	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	14 days
1,2,4-Trimethylbenzene	Ingestion	liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Butyl alcohol	Inhalation	blood	Not classified	Rat	NOAEL 0.3 mg/l	3 months
Butyl alcohol	Inhalation	auditory system	Not classified	Human	NOAEL Not available	occupational exposure
Butyl alcohol	Inhalation	liver | kidney and/or bladder | respiratory system	Not classified	Guinea pig	NOAEL Not available	3 months
Butyl alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 9.09 mg/l	13 weeks
Butyl alcohol	Ingestion	blood	Not classified	Rat	NOAEL 500 mg/kg/day	13 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart | endocrine system | gastrointestinal tract | hematopoietic system | muscles | kidney and/or bladder | respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks

Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart | skin | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Ethylbenzene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.9 mg/l	13 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair | muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart | immune system | respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver | kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Diethylaminoethanol	Inhalation	liver | kidney and/or bladder | heart | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Rat	NOAEL 0.36 mg/l	14 weeks
Diethylaminoethanol	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 20 mg/kg/day	1 years
Diethylaminoethanol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	6 months
Diethylaminoethanol	Ingestion	heart | endocrine system | hematopoietic system | liver | respiratory system	Not classified	Rat	NOAEL 400 mg/kg/day	2 years
Diethylaminoethanol	Ocular	eyes	Not classified	Rat	NOAEL 0.36 mg/l	14 weeks
Cumene	Inhalation	auditory system | endocrine system | hematopoietic	Not classified	Rat	NOAEL 59 mg/l	13 weeks

		system | liver | nervous system | eyes				
Cumene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4.9 mg/l	13 weeks
Cumene	Inhalation	respiratory system	Not classified	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Ingestion	kidney and/or bladder | heart | endocrine system | hematopoietic system | liver | respiratory system	Not classified	Rat	NOAEL 769 mg/kg/day	6 months
Naphthalene	Dermal	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Dermal	eyes	Not classified	Human	NOAEL Not available	occupational exposure
Naphthalene	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.01 mg/l	13 weeks
Naphthalene	Inhalation	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Inhalation	eyes	Not classified	Human	NOAEL Not available	occupational exposure
Naphthalene	Ingestion	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Ingestion	eyes	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 500 mg/kg/day	15 days
Nickel salts of naphthenic acids	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	similar compoun ds	NOAEL not available	13 weeks
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxyl ate	Ingestion	olfactory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 50 mg/kg/day	91 days
(3',4'-Epoxycyclohexylmethyl) 3,4-epoxycyclohexanecarboxyl ate	Ingestion	liver | kidney and/or bladder | heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | immune system | nervous system | eyes | respiratory system | vascular system	Not classified	Rat	NOAEL 500 mg/kg/day	91 days
2,3-Epoxypropyl neodecanoate	Ingestion	endocrine system | hematopoietic system | liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,3-Epoxypropyl neodecanoate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 100 mg/kg/day	90 days
2,3-Epoxypropyl neodecanoate	Ingestion	heart | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | immune system | nervous system | eyes | respiratory system | vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Methyl alcohol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methyl alcohol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methyl alcohol	Ingestion	liver | nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80	60 weeks

					mg/kg/day	
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system | immune system | muscles | kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes | vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart | endocrine system | hematopoietic system | respiratory system | vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	skin | muscles | eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Dibutyltin dilaurate	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 2 mg/kg/day	2 weeks
Dibutyltin dilaurate	Ingestion	immune system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 mg/kg/day	28 days
Naphthenic acid	Ingestion	endocrine system | liver | heart | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 881 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Heavy aromatic solvent naphtha (Petroleum)	Aspiration hazard
Light aromatic solvent naphtha (Petroleum)	Aspiration hazard
1,2,4-Trimethylbenzene	Aspiration hazard
Butyl alcohol	Some positive data exist, but the data are not sufficient for classification
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard
Cumene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Carcinogenicity
Hazard Not Otherwise Classified (HNOC)
Reproductive toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt

1,2,4-Trimethylbenzene	95-63-6	0.4 - 2.1	
Diethylene glycol butyl ether (CAS NO SEQ548L1)	112-34-5	0.4 - 2.1	
Xylene	1330-20-7	Trade Secret	1 - 5
Xylene (Benzene, dimethyl-)	1330-20-7	Trade Secret	1 - 5
Butyl alcohol	71-36-3	Trade Secret	1 - 5
Ethylbenzene	100-41-4	Trade Secret	0.1 - 1
Cumene	98-82-8	< 0.5	
Naphthalene	91-20-3	< 0.5	
Nickel salts of naphthenic acids (NICKEL COMPOUNDS)	61788-71-4	Trade Secret	0.1 - 1
Formaldehyde	50-00-0	< 0.2	
Benzo(a)pyrene	50-32-8	< 0.0009	
Benzo(a)pyrene (CAS NO SEQ127520)	50-32-8	< 0.0009	

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	28-8874-1	**Version Number:**	8.02
Issue Date:	10/13/25	**Supersedes Date:**	09/04/24

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com