



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotchcast™ Electrical Resin Primer 5136N

Product Identification Numbers

80-6116-0316-0

7000058869

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
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1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Carcinogenicity, Category 2 - Carc. 2; H351
 Reproductive Toxicity, Category 2 - Repr. 2; H361d
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
 Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
acetone	67-64-1	200-662-2	50 - 65
toluene	108-88-3	203-625-9	25 - 40
tetrahydrofuran	109-99-9	203-726-8	2 - 4

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280F	Wear respiratory protection.

Response:

P301 + P310

IF SWALLOWED: Immediately call a POISON CENTER or doctor.

P331

Do NOT induce vomiting.

9% of the mixture consists of components of unknown acute oral toxicity.

9% of the mixture consists of components of unknown acute dermal toxicity.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
acetone	(CAS-No.) 67-64-1 (EC-No.) 200-662-2	50 - 65	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	25 - 40	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
Polytetrahydrofuran	Trade Secret	5 - 15	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
tetrahydrofuran	(CAS-No.) 109-99-9 (EC-No.) 203-726-8	2 - 4	Flam. Liq. 2, H225 EUH019 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H335 Acute Tox. 4, H302 STOT SE 3, H336
cyclohexane	(CAS-No.) 110-82-7 (EC-No.) 203-806-2	< 2	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	< 1	Flam. Liq. 2, H225 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 STOT SE 1, H370

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	(C >= 10%) STOT SE 1, H370 (3% <= C < 10%) STOT SE 2, H371
tetrahydrofuran	(CAS-No.) 109-99-9 (EC-No.) 203-726-8	(C >= 25%) Eye Irrit. 2, H319 (C >= 25%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Condition

During combustion.

Carbon dioxide.
Irritant vapours or gases.
Oxides of nitrogen.
Toxic vapour, gas, particulate.

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSE	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
tetrahydrofuran	109-99-9	UK HSE	TWA: 150 mg/m ³ (50 ppm); STEL: 300 mg/m ³ (100 ppm)	SKIN
cyclohexane	110-82-7	UK HSE	TWA: 350 mg/m ³ (100 ppm); STEL: 1050 mg/m ³ (300 ppm)	
methanol	67-56-1	UK HSE	TWA: 266 mg/m ³ (200 ppm); STEL: 333 mg/m ³ (250 ppm)	SKIN
acetone	67-64-1	UK HSE	TWA: 1210 mg/m ³ (500 ppm); STEL: 3620 mg/m ³ (1500 ppm)	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Fluoroelastomer	0.4	=>8 hours
Polymer laminate	>0.30	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

Half facepiece or full facepiece supplied-air respirator

Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Colourless
Odor	Moderate Solvent
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	56 °C [Details:acetone]
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	-20 °C [Test Method:Closed Cup] [Details:acetone]
Autoignition temperature	465 °C [Details:acetone]
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	No data available.
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.

Vapour pressure	No data available.
Density	0.843 g/ml
Relative density	0.843 [Details: Ref. Std.: Water = 1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

Average particle size	No data available.
Bulk density	No data available.
EU Volatile Organic Compounds	No data available.
Evaporation rate	No data available.
Molecular weight	No data available.
Percent volatile	No data available.
Softening point	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Amine compounds.

Hydrocarbons.

Condition

Oxidative Degradation

Normal Use

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. May cause additional health effects (see below).

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
acetone	Inhalation-Vapour (4 hours)	Rat	LC50 76 mg/l

acetone	Ingestion	Rat	LD50 5,800 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
tetrahydrofuran	Dermal	Rat	LD50 > 2,000 mg/kg
tetrahydrofuran	Inhalation-Vapour (4 hours)	Rat	LC50 54 mg/l
tetrahydrofuran	Ingestion	Rat	LD50 1,650 mg/kg
cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
acetone	Mouse	Minimal irritation
toluene	Rabbit	Irritant
tetrahydrofuran	Rabbit	Minimal irritation
cyclohexane	Rabbit	Mild irritant
methanol	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
acetone	Rabbit	Severe irritant
toluene	Rabbit	Moderate irritant
tetrahydrofuran	Rabbit	Corrosive
cyclohexane	Rabbit	Mild irritant
methanol	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
toluene	Guinea pig	Not classified
tetrahydrofuran	Human and animal	Not classified
methanol	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
acetone	In vivo	Not mutagenic
acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
toluene	In Vitro	Not mutagenic

toluene	In vivo	Not mutagenic
tetrahydrofuran	In Vitro	Not mutagenic
tetrahydrofuran	In vivo	Not mutagenic
cyclohexane	In Vitro	Not mutagenic
cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
acetone	Not specified.	Multiple animal species	Not carcinogenic
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
tetrahydrofuran	Inhalation	Multiple animal species	Carcinogenic.
methanol	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
tetrahydrofuran	Ingestion	Not classified for female reproduction	Rat	NOAEL 782 mg/kg/day	2 generation
tetrahydrofuran	Ingestion	Not classified for male reproduction	Rat	NOAEL 782 mg/kg/day	2 generation
tetrahydrofuran	Ingestion	Not classified for development	Rat	NOAEL 305 mg/kg/day	2 generation
tetrahydrofuran	Inhalation	Not classified for development	Mouse	NOAEL 1.8 mg/l	during gestation
cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000	during organogenesis

				mg/kg/day	
methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
tetrahydrofuran	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
tetrahydrofuran	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
tetrahydrofuran	Inhalation	respiratory system	Not classified	Rabbit	NOAEL 2.9 mg/l	4 hours
tetrahydrofuran	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL 180 mg/kg	not applicable
cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks

acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
tetrahydrofuran	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	12 weeks
tetrahydrofuran	Inhalation	respiratory system	Not classified	Rat	NOAEL 2.9 mg/l	12 weeks

tetrahydrofuran	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.6 mg/l	105 weeks
tetrahydrofuran	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	2 weeks
cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

Name	Value
toluene	Aspiration hazard
cyclohexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
acetone	67-64-1	Algae or other aquatic plants	Experimental	96 hours	EC50	11,493 mg/l
acetone	67-64-1	Invertebrate	Experimental	24 hours	LC50	2,100 mg/l
acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l

toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Polytetrahydrofuran	Trade Secret	Activated sludge	Experimental	N/A	EC20	90 mg/l
Polytetrahydrofuran	Trade Secret	Water flea	Experimental	48 hours	EC50	0.65 mg/l
tetrahydrofuran	109-99-9	Activated sludge	Experimental	3 hours	IC50	460 mg/l
tetrahydrofuran	109-99-9	Fathead minnow	Experimental	96 hours	LC50	2,160 mg/l
tetrahydrofuran	109-99-9	Water flea	Experimental	48 hours	LC50	3,485 mg/l
tetrahydrofuran	109-99-9	Fathead minnow	Experimental	33 days	NOEC	216 mg/l
cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
methanol	67-56-1	Bay mussel	Experimental	96 hours	LC50	15,900 mg/l
methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	ErC50	22,000 mg/l
methanol	67-56-1	Sediment organism	Experimental	96 hours	LC50	54,890 mg/l
methanol	67-56-1	Water flea	Experimental	48 hours	LC50	3,289 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	NOEC	9.96 mg/l
methanol	67-56-1	Medaka	Experimental	8.33 days	NOEC	158,000 mg/l
methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
methanol	67-56-1	Barley	Experimental	14 days	EC50	15,492 mg/kg (Dry Weight)
methanol	67-56-1	Redworm	Experimental	63 days	EC50	26,646 mg/kg (Dry Weight)

methanol	67-56-1	Springtail	Experimental	28 days	EC50	5,683 mg/kg (Dry Weight)
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12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 %BOD/ThOD	OECD 301D - Closed bottle test
acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Polytetrahydrofuran	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	60 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
tetrahydrofuran	109-99-9	Experimental Biodegradation	28 days	BOD	39 %BOD/ThOD	
cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 %BOD/ThOD	OECD 301F - Manometric respirometry
cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.3 days (t 1/2)	
methanol	67-56-1	Experimental Biodegradation	3 days	Percent degraded	91 %degraded	
methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)
methanol	67-56-1	Experimental Photolysis		Photolytic half-life (in air)	35 days (t 1/2)	
methanol	67-56-1	Experimental Soil Metabolism Aerobic	5 days	CO2 evolution	53.4 %CO2 evolution/THCO2 evolution	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
acetone	67-64-1	Experimental BCF - Other		Bioaccumulation factor	0.65	
acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
Polytetrahydrofuran	Trade Secret	Modeled Bioconcentration		Log Kow	1.4	ACD/Labs ChemSketch™
tetrahydrofuran	109-99-9	Experimental Bioconcentration		Log Kow	0.45	
cyclohexane	110-82-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	129	OECD305-Bioconcentration
cyclohexane	110-82-7	Experimental Bioconcentration		Log Kow	3.44	
methanol	67-56-1	Experimental BCF - Fish	3 days	Bioaccumulation factor	<4.5	
methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
acetone	67-64-1	Modeled Mobility in Soil	Koc	9.7 l/kg	Episuite™
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	

cyclohexane	110-82-7	Modeled Mobility in Soil	Koc	970 l/kg	Episuite™
methanol	67-56-1	Experimental Mobility in Soil	Koc	0.13 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN1866	UN1866	UN1866
14.2 UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION(POLYTETRAHYDROFURAN)
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II	No data available.	No data available.	No data available.

of Marpol 73/78 and IBC Code			
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
tetrahydrofuran	109-99-9	Carc. 2	The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
tetrahydrofuran	109-99-9	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
cyclohexane	110-82-7
methanol	67-56-1

toluene

108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Regulation UK regulation 2023/63 (marketing and use of explosive precursors and poisons)

This product contains a reportable substance according to UK legislation 1972/66: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. Please see UK Regulation 2023/63 for further details.

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
methanol	67-56-1	500	5000

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

EUH019	May form explosive peroxides.
EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.

H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

Section 1: E-mail address information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Target Organ Hazard Statement information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Odor information was modified.

Section 09: Particle Characteristics N/A information was added.

Section 11: Target Organs - Repeated Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 15: Seveso Substance Text information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.