Safety Data Sheet

Document Group:	16-3085-4	**Version Number:**	2.00
Revision Date:	20/03/2025	**Supercedes Date:**	04/03/2025
Transportation version number:			

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ Thermally Conductive Expoxy Adhesive TC-2707

Product Identification Numbers
70-0715-4593-6

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

16-3082-1, 16-3083-9

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Danger

Symbols:
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Contains:
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL; Bisphenol A Diglycidyl Ether.

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapors.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapors.

P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:
No revision information

Safety Data Sheet

Document Group:	16-3082-1	**Version Number:**	1.00
Revision Date:	04/03/2025	**Supercedes Date:**	Initial Issue
Transportation version number:			

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M(TM) Thermally Conductive Adhesive TC-2707 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Danger

Symbols:
GHS05 (Corrosion) |GHS07 (Exclamation mark) |

Pictograms

Ingredients:

Ingredient	C.A.S. No.	EC No.	% by Wt
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	224-207-2	25 - 35

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapors.
P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P333 + P313	If skin irritation or rash occurs: Get medical attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapors.
P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P333 + P313	If skin irritation or rash occurs: Get medical attention.

19% of the mixture consists of components of unknown acute oral toxicity.
19% of the mixture consists of components of unknown acute dermal toxicity.

Contains 19% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
aluminum	(CAS-No.) 7429-90-5 (EC-No.) 231-072-3	40 - 60	Flam. Sol. 1, H228 Water-react. 2, H261 Nota T
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2	25 - 35	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
adduct	Trade Secret	15 - 25	Substance not classified as hazardous
silane, trimethoxyoctyl-, hydrolysis products with silica	(CAS-No.) 92797-60-9 (EC-No.) 296-597-2	1 - 5	Substance not classified as hazardous
Tris(2,4,6-dimethylaminomonomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Advice for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidizing agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
aluminum	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Butyl Rubber
Fluoroelastomer

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Gray
Odor	Pungent Solvent, Very Mild Solvent
Odor threshold	*No Data Available*
Melting point/freezing point	*Not Applicable*
Boiling point/boiling range	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Flash Point	140 ºC [*Test Method:*Estimated]
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	30,921 mm2/sec
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Vapor Pressure	0.3 Pa [@ 20 ºC]
Density	1.52 g/ml
Relative Density	1.52 [*Ref Std:*WATER=1]
Relative Vapor Density	Nil
Particle Characteristics	*Not Applicable*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No Data Available*
Evaporation rate	*Not Applicable*
Molecular weight	*Not Applicable*
Percent volatile	0 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials
Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
aluminum	Dermal		LD50 estimated to be > 5,000 mg/kg
aluminum	Ingestion		LD50 estimated to be > 5,000 mg/kg
aluminum	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Dermal	Rabbit	LD50 2,525 mg/kg
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	Rat	LD50 2,850 mg/kg
silane, trimethoxyoctyl-, hydrolysis products with silica	Dermal		LD50 estimated to be > 5,000 mg/kg
silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Rat	LD50 > 5,340 mg/kg
Tris(2,4,6-dimethylaminomonomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-dimethylaminomonomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
aluminum	Rabbit	No significant irritation
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Rabbit	Corrosive
Tris(2,4,6-dimethylaminomonomethyl)phenol	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
aluminum	Rabbit	No significant irritation
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Rabbit	Corrosive
Tris(2,4,6-dimethylaminomonomethyl)phenol	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
aluminum	Guinea pig	Not classified
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Professional judgement	Sensitizing
Tris(2,4,6-dimethylaminomonomethyl)phenol	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
aluminum	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
aluminum	In Vitro	Not mutagenic
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	In Vitro	Not mutagenic
Tris(2,4,6-dimethylaminomonomethyl)phenol	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Tris(2,4,6-dimethylaminomonomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Tris(2,4,6-dimethylaminomonomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
Tris(2,4,6-dimethylaminomonomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Tris(2,4,6-dimethylaminomonomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
aluminum	Inhalation	nervous system | respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	gastrointestinal tract | heart | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

		system | vascular system				
Tris(2,4,6-dimethylaminomonomethyl)phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
Tris(2,4,6-dimethylaminomonomethyl)phenol	Dermal	liver | nervous system | auditory system | hematopoietic system | eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
Tris(2,4,6-dimethylaminomonomethyl)phenol	Ingestion	heart | endocrine system | hematopoietic system | liver | muscles | nervous system | kidney and/or bladder | respiratory system | vascular system | auditory system | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | immune system | eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
aluminum	7429-90-5	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
aluminum	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
aluminum	7429-90-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
aluminum	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
aluminum	7429-90-5	Water flea	Experimental	21 days	NOEC	0.076 mg/l
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l

GLYCOL						
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
adduct	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
silane, trimethoxyoctyl-, hydrolysis products with silica	92797-60-9	Algae or other aquatic plants	Experimental	72 hours	EC50	>=10,000 mg/l
silane, trimethoxyoctyl-, hydrolysis products with silica	92797-60-9	Water flea	Experimental	24 hours	EL50	>10,000 mg/l
silane, trimethoxyoctyl-, hydrolysis products with silica	92797-60-9	Zebra Fish	Experimental	96 hours	LC50	>10,000 mg/l
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
aluminum	7429-90-5	Data not availbl-insufficient	N/A	N/A	N/A	N/A
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Experimental Biodegradation	25 days	Carbon dioxide evolution	-8 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
adduct	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
silane, trimethoxyoctyl-,	92797-60-9	Data not availbl-	N/A	N/A	N/A	N/A

hydrolysis products with silica		insufficient				
Tris(2,4,6-dimethylaminomonomethyl) phenol	90-72-2	Experimental Biodegradation	28 days	Biological Oxygen Demand	4 %BOD/ThOD	OECD 301D - Closed Bottle Test

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
aluminum	7429-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-1.25	
adduct	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
silane, trimethoxyoctyl-, hydrolysis products with silica	92797-60-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Tris(2,4,6-dimethylaminomonomethyl)phenol	90-72-2	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-0.66	830.7550 Part.Coef Shake Flask

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are

complied with and always use a licensed waste contractor

EU waste code (product as sold)

080409* Waste adhesives and sealants containing organic solvents or other dangerous substances
200127* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN2735	UN2735	UN2735
14.2 UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.(4,7,10-TRIOXATRIDECANE-1,13-DIAMINE)	AMINES, LIQUID, CORROSIVE, N.O.S.(4,7,10-TRIOXATRIDECANE-1,13-DIAMINE)	AMINES, LIQUID, CORROSIVE, N.O.S.(4,7,10-TRIOXATRIDECANE-1,13-DIAMINE; ALUMINUM)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	C7	Not Applicable	Not Applicable
IMDG Segregation Code	Not Applicable	Not Applicable	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

SECTION 16: Other information

List of relevant H statements

H228	Flammable solid.
H261	In contact with water releases flammable gas.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

Revision information:
No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at www.3M.com/il

Safety Data Sheet

Document Group:	16-3083-9	**Version Number:**	1.00
Revision Date:	04/03/2025	**Supercedes Date:**	Initial Issue
Transportation version number:			

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M(TM) Thermally Conductive Adhesive TC-2707 (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Warning

Symbols:
GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredients:

Ingredient	C.A.S. No.	EC No.	% by Wt
Bisphenol A Diglycidyl Ether	1675-54-3	216-823-5	25 - 70

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical attention.

2.3. Other hazards

None known
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Bisphenol A Diglycidyl Ether	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	25 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Aluminum	(CAS-No.) 7429-90-5 (EC-No.) 231-072-3	30 - 70	Flam. Sol. 1, H228 Water-react. 2, H261 Nota T
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	(CAS-No.) 25053-09-2	<= 15	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
Bisphenol A Diglycidyl Ether	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Advice for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray.

Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidizing agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Gray
Odor	Very Mild Solvent
Odor threshold	*No Data Available*
Melting point/freezing point	*Not Applicable*
Boiling point/boiling range	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Flash Point	>=170 ºC [*Test Method:*Estimated]
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	64,815 mm2/sec
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Vapor Pressure	<=2.7 Pa [@ 20 ºC]
Density	1.62 g/ml
Relative Density	1.62 [*Ref Std:*WATER=1]
Relative Vapor Density	Nil
Particle Characteristics	*Not Applicable*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No Data Available*
Evaporation rate	*Not Applicable*
Molecular weight	*Not Applicable*
Percent volatile	0 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials
Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum	Ingestion		LD50 estimated to be > 5,000 mg/kg

Aluminum	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
Bisphenol A Diglycidyl Ether	Dermal	Rat	LD50 > 1,600 mg/kg
Bisphenol A Diglycidyl Ether	Ingestion	Rat	LD50 > 1,000 mg/kg
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	Dermal	Rabbit	LD50 > 5,000 mg/kg
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum	Rabbit	No significant irritation
Bisphenol A Diglycidyl Ether	Rabbit	Mild irritant
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	Professional judgement	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum	Rabbit	No significant irritation
Bisphenol A Diglycidyl Ether	Rabbit	Moderate irritant
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	Professional judgement	Mild irritant

Skin Sensitization

Name	Species	Value
Aluminum	Guinea pig	Not classified
Bisphenol A Diglycidyl Ether	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Aluminum	Human	Not classified
Bisphenol A Diglycidyl Ether	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Aluminum	In Vitro	Not mutagenic
Bisphenol A Diglycidyl Ether	In vivo	Not mutagenic
Bisphenol A Diglycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Bisphenol A Diglycidyl Ether	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum	Inhalation	nervous system | respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Bisphenol A Diglycidyl Ether	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Bisphenol A Diglycidyl Ether	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Bisphenol A Diglycidyl Ether	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result

Aluminum	7429-90-5	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum	7429-90-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminum	7429-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Aluminum	7429-90-5	Water flea	Experimental	21 days	NOEC	0.076 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
Bisphenol A Diglycidyl Ether	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	25053-09-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Aluminum	7429-90-5	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Bisphenol A Diglycidyl Ether	1675-54-3	Experimental Biodegradation	28 days	Biological Oxygen Demand	5 %BOD/COD	OECD 301F - Manometric Respiro
Bisphenol A Diglycidyl Ether	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	25053-09-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
Aluminum	7429-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Bisphenol A Diglycidyl Ether	1675-54-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	3.242	OECD 117 log Kow HPLC method
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	25053-09-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
Bisphenol A Diglycidyl Ether	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080409*	Waste adhesives and sealants containing organic solvents or other dangerous substances
200127*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALUMINUM)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALUMINUM)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALUMINUM)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant

14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	M6	Not Applicable	Not Applicable
IMDG Segregation Code	Not Applicable	Not Applicable	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	C.A.S. No.	Classification	Regulation
Bisphenol A Diglycidyl Ether	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	C.A.S. No.
Bisphenol A Diglycidyl Ether	1675-54-3

Restriction status: listed in REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

SECTION 16: Other information

List of relevant H statements

H228	Flammable solid.
H261	In contact with water releases flammable gas.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:
No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at www.3M.com/il