



Safety Data Sheet

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Issue Date:	10/15/25	Supersedes Date:	08/20/25

Product identifier

3M™ Aerospace Sealant AC-770 B-2

ID Number(s):

41-4901-0258-3, 70-0052-0448-5, 70-0052-0451-9, 70-0052-0452-7, 70-0052-0453-5, 70-0052-0457-6, 70-0052-0458-4, 70-0052-0459-2, 70-0052-0604-3, 70-0052-0973-2, 70-0052-2274-3, 70-0052-2275-0, 70-0052-2276-8, 70-0052-2277-6, 70-0052-2278-4, 70-0052-2279-2, 70-0052-2280-0, 70-0052-2281-8

7000048244, 7000048245, 7100094350, 7000048246, 7100006215, 7010371800, 7010332524, 7000048369, 7000048370, 7000048371, 7000048372, 7100097846, 7010332555, 7010372050, 7010311645, 7100207357

Recommended use

Sealant

Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive and Aerospace Solutions Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

30-2997-2, 30-3244-8

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Version Number: 5.00
Supersedes Date: 04/20/23

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-770 B-2 Base

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LC-B100-1141-8		LC-B100-1141-9	
LC-B100-1142-0		LC-B100-1142-1	
LC-B100-1142-2		LC-B100-1142-3	
LC-B100-1142-4		LC-B100-1142-5	
41-4901-0209-6		42-0044-2164-2	
42-0044-2213-7		70-0052-1983-0	

7010370476

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive and Aerospace Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary statements

Prevention:

Avoid breathing vapors.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical attention.

Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYSULFIDE RUBBER	68611-50-7	70 - 80
CALCIUM CARBONATE	471-34-1	15 - 25
AMORPHOUS SILICA	67762-90-7	< 2
PHENOL-FORMALDEHYDE RESIN	28470-78-2	< 2
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	2530-83-8	0.5 - 1.5 Trade Secret *
EPOXY RESIN	25085-99-8	0.1 - 1 Trade Secret *
PHENOL-FORMALDEHYDE POLYMER	9003-35-4	0.1 - 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DUST, INERT OR NUISANCE	471-34-1	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Thixotropic Paste
Color	White
Odor	Pungent Sulfuric
Odor threshold	No Data Available
pH	No Data Available
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	≥93.3 °C [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Relative Vapor Density	No Data Available
Density	1.06 g/ml
Relative Density	1.06 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	6 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	6.1 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	No Data Available

Particle Characteristics*Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong oxidizing agents

Strong bases

Strong acids

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYSULFIDE RUBBER	Dermal	Rat	LD50 > 7,800 mg/kg
POLYSULFIDE RUBBER	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM CARBONATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM CARBONATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
CALCIUM CARBONATE	Ingestion	Rat	LD50 6,450 mg/kg
AMORPHOUS SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
AMORPHOUS SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
AMORPHOUS SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
PHENOL-FORMALDEHYDE RESIN	Dermal		LD50 estimated to be > 5,000 mg/kg
PHENOL-FORMALDEHYDE RESIN	Inhalation-Dust/Mist		LC50 estimated to be > 12.5 mg/l
PHENOL-FORMALDEHYDE RESIN	Ingestion		LD50 estimated to be > 5,000 mg/kg
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Dermal	Rabbit	LD50 4,000 mg/kg
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Rat	LD50 7,010 mg/kg
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Ingestion	Rat	LD50 > 2,900 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
AMORPHOUS SILICA	Rabbit	No significant irritation
PHENOL-FORMALDEHYDE RESIN	Professional judgement	No significant irritation
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Rabbit	Mild irritant
EPOXY RESIN	Rabbit	Mild irritant
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
AMORPHOUS SILICA	Rabbit	No significant irritation
PHENOL-FORMALDEHYDE RESIN	Professional judgement	Mild irritant

3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Rabbit	Corrosive
EPOXY RESIN	Rabbit	Moderate irritant
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Moderate irritant

Skin Sensitization

Name	Species	Value
POLYSULFIDE RUBBER		Not classified
AMORPHOUS SILICA	Human and animal	Not classified
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Guinea pig	Not classified
EPOXY RESIN	Human and animal	Sensitizing
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
EPOXY RESIN	Human	Not classified
PHENOL-FORMALDEHYDE POLYMER	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
AMORPHOUS SILICA	In Vitro	Not mutagenic
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	In vivo	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN	In vivo	Not mutagenic
EPOXY RESIN	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
AMORPHOUS SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Dermal	Mouse	Not carcinogenic
EPOXY RESIN	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
AMORPHOUS SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(TRIMETHOXYSILYL)PROPYL	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000	1 generation

GLYCIDYL ETHER				mg/kg/day	
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
EPOXY RESIN	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
PHENOL-FORMALDEHYDE POLYMER	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
AMORPHOUS SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
PHENOL-FORMALDEHYDE POLYMER	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date:	10/15/25	Supersedes Date:	04/20/23

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-770 B-2 Catalyst

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LC-B100-1127-2		LC-B100-1127-3	
LC-B100-1127-4		LC-B100-1127-5	
LC-B100-1127-6		LC-B100-1127-7	
LC-B100-1127-8		LC-B100-1127-9	
LC-B100-1367-8		41-4901-0212-0	
41-4901-0232-8		42-0044-2082-6	
42-0044-2214-5		70-0052-0605-0	
70-0052-1999-6			

7010370582, 4100040474, 7010290421

1.2. Recommended use and restrictions on use

Recommended use

Hardener, For industrial or professional use only.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Corrosion/Irritation: Category 2.

Serious Eye Damage/Irritation: Category 1.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Health Hazard |

Pictograms



Hazard Statements

Causes skin irritation.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure: nervous system | respiratory system.

Precautionary statements

Prevention:

Do not breathe vapors.

Wash exposed skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves, eye protection, and face protection.

In case of inadequate ventilation wear respiratory protection.

Response:

IF ON SKIN: Wash with plenty of soap and water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Immediately call a POISON CENTER or doctor.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Get medical attention if you feel unwell.

If experiencing respiratory symptoms or if skin irritation or rash occurs: Call a POISON CENTER or doctor.

Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

6% of the mixture consists of ingredients of unknown acute oral toxicity.
17% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
MANGANESE DIOXIDE	1313-13-9	30 - 60 Trade Secret *
AROMATIC PLASTICIZER	68515-40-2	20 - 50
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	16883-83-3	<= 20
DIPENTAMETHYLENETHIURAM HEXASULFIDE	971-15-3	1 - 10
ACCELERATOR 1	Trade Secret*	1 - 5
PHTHALIC ANHYDRIDE	85-44-9	0.1 - 1 Trade Secret *
POLY(OXY-1,2-ETHANEDIYL), ALPHA-(NONYLPHENYL)-OMEGA-HYDROXY-, BRANCHED, PHOSPHATES	68412-53-3	0.1 - 1 Trade Secret *
SODIUM HYDROXIDE	1310-73-2	0.1 - 1 Trade Secret *
ACCELERATOR 2	Trade Secret*	<= 1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Oxides of Sulfur

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM HYDROXIDE	1310-73-2	ACGIH	CEIL:2 mg/m3	
SODIUM HYDROXIDE	1310-73-2	OSHA	TWA:2 mg/m3	
MANGANESE COMPOUNDS, AS /MN/	1313-13-9	OSHA	CEIL(as Mn):5 mg/m3	
Manganese elemental and inorganic compounds, as Mn, inhalable fraction	1313-13-9	ACGIH	TWA(as Mn, respirable fraction):0.02 mg/m3;TWA(as Mn, inhalable fraction):0.1 mg/m3	A4: Not class. as human carcin
PHTHALIC ANHYDRIDE	85-44-9	ACGIH	TWA(inhalable fraction and vapor):0.002 mg/m3;STEL(inhalable fraction and vapor):0.005 mg/m3;TLV-Surface Limit(inhalable fraction and vapor):0.05 mg/100 cm2	A4: Not class. as human carcin,Dermal/Respiratory Sensitizer,SKIN; Resp+Dermal sensitizer
PHTHALIC ANHYDRIDE	85-44-9	OSHA	TWA:12 mg/m3(2 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Brown
Odor	Slight Earthy
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	No Data Available
Flash Point	≥93.3 °C [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Relative Vapor Density	No Data Available
Density	1.59 g/ml
Relative Density	1.59 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	0 g/l
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	0 g/l
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
MANGANESE DIOXIDE	Dermal	Rat	LD50 2,000 mg/kg
MANGANESE DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.5 mg/l
MANGANESE DIOXIDE	Ingestion	Rat	LD50 > 2,197 mg/kg
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Ingestion	Rat	LD50 > 15,800 mg/kg
DIPENTAMETHYLENETHIURAM HEXASULFIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
POLY(OXY-1,2-ETHANEDIYL), .ALPHA.-(NONYLPHENYL)-.OMEGA.-HYDROXY-, BRANCHED, PHOSPHATES	Ingestion	Rat	LD50 4,450
PHTHALIC ANHYDRIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.14 mg/l
PHTHALIC ANHYDRIDE	Ingestion	Rat	LD50 1,530 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
MANGANESE DIOXIDE	Rabbit	No significant irritation
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Rabbit	Minimal irritation
POLY(OXY-1,2-ETHANEDIYL), .ALPHA.-(NONYLPHENYL)-.OMEGA.-HYDROXY-, BRANCHED, PHOSPHATES	Rabbit	Irritant
SODIUM HYDROXIDE	Rabbit	Corrosive
PHTHALIC ANHYDRIDE	Human	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
MANGANESE DIOXIDE	Rabbit	Mild irritant
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Rabbit	Mild irritant
POLY(OXY-1,2-ETHANEDIYL), .ALPHA.-(NONYLPHENYL)-.OMEGA.-HYDROXY-, BRANCHED, PHOSPHATES	Rabbit	Corrosive
SODIUM HYDROXIDE	Rabbit	Corrosive
PHTHALIC ANHYDRIDE	Human	Corrosive

Skin Sensitization

Name	Species	Value
MANGANESE DIOXIDE	Mouse	Not classified
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	similar compounds	Not classified
POLY(OXY-1,2-ETHANEDIYL), .ALPHA.-(NONYLPHENYL)-.OMEGA.-HYDROXY-, BRANCHED, PHOSPHATES	Human	Not classified
SODIUM HYDROXIDE	Human	Not classified
PHTHALIC ANHYDRIDE	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
PHTHALIC ANHYDRIDE	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
MANGANESE DIOXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
MANGANESE DIOXIDE	In vivo	Some positive data exist, but the data are not sufficient for classification
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	In Vitro	Not mutagenic
DIPENTAMETHYLENETHIURAM HEXASULFIDE	In Vitro	Not mutagenic
POLY(OXY-1,2-ETHANEDIYL), .ALPHA.-(NONYLPHENYL)-.OMEGA.-HYDROXY-, BRANCHED, PHOSPHATES	In Vitro	Not mutagenic
SODIUM HYDROXIDE	In Vitro	Not mutagenic
PHTHALIC ANHYDRIDE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
PHTHALIC ANHYDRIDE	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
MANGANESE DIOXIDE	Inhalation	Not classified for female reproduction	Rat	NOAEL 20 mg/m3	2 generation
MANGANESE DIOXIDE	Inhalation	Not classified for male reproduction	Rabbit	LOAEL 250 mg/kg	1 days
MANGANESE DIOXIDE	Ingestion	Not classified for development	Rat	LOAEL 354 mg/kg/day	premating into lactation
MANGANESE DIOXIDE	Inhalation	Not classified for development	Rat	LOAEL 61 mg/m3	gestation into lactation
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SODIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	
PHTHALIC ANHYDRIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
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						Duration
MANGANESE DIOXIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Monkey	LOAEL 1.1 mg/m ³	10 months
MANGANESE DIOXIDE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
BENZYL 3-HYDROXY-1-ISOPROPYL-2,2-DIMETHYLPROPYL PHTHALATE ISOBUTYRATE	Ingestion	endocrine system liver hematopoietic system nervous system eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
PHTHALIC ANHYDRIDE	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 2,340 mg/kg/day	2 years
PHTHALIC ANHYDRIDE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1,717 mg/kg/day	2 years
PHTHALIC ANHYDRIDE	Ingestion	nervous system heart skin hematopoietic system immune system kidney and/or bladder respiratory system	Not classified	Mouse	NOAEL 4,670 mg/kg/day	2 years

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not Applicable.

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**Ingredient**

MANGANESE DIOXIDE

C.A.S. No

1313-13-9

% by Wt

Trade Secret 30 - 60

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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