



Safety Data Sheet

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Version Number: 6.01
Supersedes Date: 11/09/2025

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Scotchcast (TM) Electrical Insulating Resin 40

Product Identification Numbers

KE-2351-1756-8 KE-2351-1759-2 KE-2351-1760-0 KE-2351-1762-6 KE-2351-1763-4
KE-2351-1773-3 KE-2351-1937-4

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical insulation and mechanical protection of electrical cables joints.

1.3. Details of the supplier of the safety data sheet

ADDRESS: 3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone: 09-961 5000
E Mail: innovation.il@mmm.com
Website: www.3M.com/il

1.4. Emergency telephone number

09-961 5000

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

28-6038-5, 28-7073-1

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
 Skin Sensitization, Category 1 - Skin Sens. 1; H317
 Carcinogenicity, Category 2 - Carc. 2; H351
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

Danger

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:

POLYMETHYLENE POLYPHENYLENE ISOCYANATE.

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.

H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.
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PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapors.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can

be found at feica.eu/Puinfo

Revision information:

No revision information



Safety Data Sheet

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Document Group: 28-7073-1
Revision Date: 13/01/2026
Transportation version number:

Version Number: 5.00
Supersedes Date: 11/09/2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotchcast™ Electrical insulating Resin 40 part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the safety data sheet

ADDRESS: 3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone: 09-961 5000
E Mail: innovation.il@mmm.com
Website: www.3M.com/il

1.4. Emergency telephone number

09-961 5000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

Danger

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	C.A.S. No.	EC No.	% by Wt
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9		100

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapors.
P280K	Wear protective gloves and if needed, respiratory protection (see SDS Section 8).

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	(CAS-No.) 9016-87-9	100	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	(CAS-No.) 9016-87-9	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized

redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for

additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Isocyanates	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Natural Rubber, Neoprene, Nitrile Rubber, Polyvinyl Chloride

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron

material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Dark Brown
Odor	Faint Musty
Odor threshold	No Data Available
Melting point/freezing point	No Data Available
Boiling point/boiling range	300 °C [Details: Polymerises and decomposes at about 230C]
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Flash Point	220 °C [Test Method: Closed Cup]
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	167 mm ² /sec
Water solubility	Nil [Details: reacts, releases CO ₂]
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Vapor Pressure	No Data Available
Density	1.23 g/ml
Relative Density	1.21 - 1.25 [Ref Std: WATER=1]
Relative Vapor Density	8.5 [Ref Std: AIR=1]
Particle Characteristics	Not Applicable

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No Data Available

Evaporation rate

No Data Available

Percent volatile

No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Alcohols

Strong acids

Amines

Water

Strong bases

Strong oxidizing agents

Aluminum

Metal powder

Reactive metals

Zinc

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classification	Severe irritant

Skin Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Mouse	Sensitizing

Respiratory Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Water flea	Analogous Compound	24 hours	No tox obs at lmt of water sol	>100 mg/l
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l

POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
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12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Analogous Compound Aquatic Inherent Biodegrad.	28 days	Biological Oxygen Demand	0 %BOD/ThO D	OECD 302C - Modified MITI (II)
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Analogous Compound Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Analogous Compound BCF - Fish	28 days	Bioaccumulation Factor	200	OECD305-Bioconcentration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	Analogous Compound Bioconcentration		Log of Octanol/H2O part. coeff	4.51	

12.4. Mobility in soil

No test data available

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080501* Waste isocyanates

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No Data Available	No Data Available	No Data Available
14.2 UN proper shipping name	No Data Available	No Data Available	No Data Available
14.3 Transport hazard class(es)	No Data Available	No Data Available	No Data Available
14.4 Packing group	No Data Available	No Data Available	No Data Available
14.5 Environmental hazards	No Data Available	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	No Data Available	No Data Available	No Data Available
IMDG Segregation Code	No Data Available	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

POLYMETHYLENE POLYPHENYLENE
ISOCYANATE

C.A.S. No.

9016-87-9

Classification

Carc. 2

Regulation

3M classified
according to

POLYMETHYLENE POLYPHENYLENE
ISOCYANATE

9016-87-9

Gr. 3: Not classifiable

Regulation (EC) No
1272/2008
International Agency
for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient

POLYMETHYLENE POLYPHENYLENE
ISOCYANATE

C.A.S. No.

9016-87-9

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012

No chemicals listed

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:

Section 02: CLP Ingredient table information was modified.

Section 02: CLP Physical and Health Hazard Statements information was modified.

Section 02: Label Elements: CLP Classification information was modified.

Section 02: Label Elements: CLP Precautionary - Prevention information was modified.

Section 03: Composition/ Information of ingredients table information was modified.

Section 04: First Aid - Symptoms and Effects (CLP) information was modified.

Section 06: Accidental release personal information information was modified.

Section 08: Eye/face protection information information was modified.

Section 11: Acute Toxicity table information was modified.

Section 8: Prolonged Glove Types information was modified.

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Safety Data Sheet

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Supersedes Date: 04/04/2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotchcast™ Electrical Insulating Resin 40 part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Mechanical protection and electrical insulation of low voltage electrical joints installed for indoor and outdoor, underground and submerged applications.

1.3. Details of the supplier of the safety data sheet

ADDRESS: 3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone: 09-961 5000
E Mail: innovation.il@mmm.com
Website: www.3M.com/il

1.4. Emergency telephone number

09-961 5000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

2.3. Other hazards

None known

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Castor oil	(CAS-No.) 8001-79-4 (EC-No.) 232-293-8	50 - 65	Substance not classified as hazardous
Polyalcohol with ester & ether groups	Trade Secret	15 - 25	Substance not classified as hazardous
Polyether polyol	Trade Secret	15 - 25	Substance not classified as hazardous
Zeolites	(CAS-No.) 1318-02-1 (EC-No.) 215-283-8	< 5	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Light Yellow
Odor	Almost Odorless
Odor threshold	No Data Available
Melting point/freezing point	No Data Available
Boiling point/boiling range	> 230 °C
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Flash Point	> 250 °C [Test Method: Closed Cup]
Autoignition temperature	> 370 °C
Decomposition temperature	No Data Available
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	997 mm ² /sec

Water solubility	Nil [Details: Insoluble]
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Vapor Pressure	Not Applicable
Density	Not Applicable
Relative Density	1.003 [Ref Std: WATER=1]
Relative Vapor Density	Not Applicable
Particle Characteristics	Not Applicable

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No Data Available
Evaporation rate	Not Applicable
Percent volatile	0.2

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids
Strong oxidizing agents
Strong bases

No Data Available

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Castor oil	Dermal		LD50 estimated to be > 5,000
Castor oil	Ingestion		LD50 estimated to be > 5,000
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Castor oil	Human	Minimal irritation
Zeolites	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Castor oil	Rabbit	Mild irritant
Zeolites	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Castor oil	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value

Castor oil	In Vitro	Not mutagenic
Castor oil	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Castor oil	Ingestion	heart hematopoietic system liver	Not classified	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Castor oil	Ingestion	kidney and/or bladder	Not classified	Mouse	NOAEL 13,000 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
Castor oil	8001-79-4	Zebra Fish	Analogous Compound	96 hours	LC50	>100 mg/l
Castor oil	8001-79-4	Bacteria	Analogous Compound	16 hours	NOEC	10,000 mg/l
Zeolites	1318-02-1	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Zeolites	1318-02-1	Fathead Minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	EC50	130 mg/l

Zeolites	1318-02-1	Sediment organism	Analogous Compound	22 days	EC50	364.9 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Fathead Minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Zeolites	1318-02-1	Bacteria	Experimental	16 hours	EC50	950 mg/l
Zeolites	1318-02-1	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Castor oil	8001-79-4	Analogous Compound Biodegradation	28 days	Biological Oxygen Demand	64 %BOD/ThO D	OECD 301D - Closed Bottle Test
Zeolites	1318-02-1	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
Castor oil	8001-79-4	Modeled Bioconcentration		Bioaccumulation Factor	7	Catalogic™
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
Castor oil	8001-79-4	Modeled Mobility in Soil	Koc	10,000,000,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to

determine available options and requirements.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080410 Waste adhesives and sealants other than those mentioned in 08 04 09
200128 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No Data Available	No Data Available	No Data Available
14.2 UN proper shipping name	No Data Available	No Data Available	No Data Available
14.3 Transport hazard class(es)	No Data Available	No Data Available	No Data Available
14.4 Packing group	No Data Available	No Data Available	No Data Available
14.5 Environmental hazards	No Data Available	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	No Data Available	No Data Available	No Data Available
IMDG Segregation Code	No Data Available	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the

transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

Zeolites

C.A.S. No.

1318-02-1

Classification

Gr. 3: Not classifiable

Regulation

International Agency
for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012

No chemicals listed

SECTION 16: Other information

Revision information:

Section 03: Composition/ Information of ingredients table information was modified.

Section 08: Occupational exposure limit table information was deleted.

Section 08: Occupational exposure limit table information was modified.

Section 08: OEL Reg Agency Desc information was deleted.

Section 08: STEL key information was deleted.

Section 08: TWA key information was deleted.

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